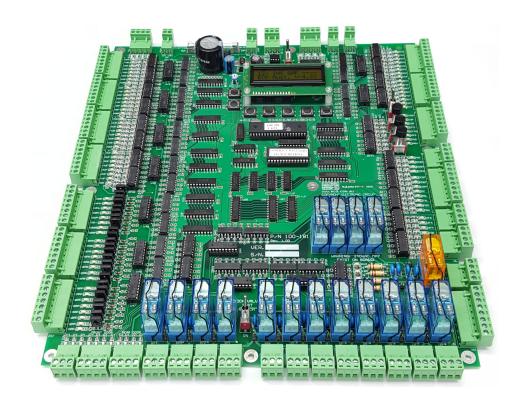


100-181 Controller Manual



Revision Date: Aug 06, 2019

ECD System Manual

Operation Guide

This manual covers all versions of 100-181 hardware and software. Some features and operative descriptions mentioned in this manual may differ or not be available on earlier 100-181 versions

© Electronic Circuit Designs Pty. Ltd.
Factory 11/30 Perry Street • Matraville • NSW • Australia • 2036
Phone 61 2 9316 6909 • Fax 61 2 9316 6797
Email sales@ecd.com.au Web www.ecd.com.au

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Section 1: Safety Regulations & Introduction

Section 1.1 Safety Regulations

Elevator controllers and other electrical components can cause serious harm or death if installation guides are not met. It is the responsibility of the installer of our equipment to ensure that once installed, the equipment does not pose any threat, danger or hazard.

Installation of this equipment shall be done in accordance with AS1735 for Australia and with all applicable local codes.

As per AS 60038-2012, Table 1, nominal supply voltage shall be 230(4 wire)/400(3 wire). Highest supply voltage shall be 253/440. Lowest supply voltage shall be 216/376.

Section 1.2 Obligations and Liability

1.2.1 Following operating instructions.

- In order to ensure safe handling and problem free operation of this equipment, it is absolutely essential for the relevant personal to be fully acquainted with the relevant safety regulations.
- These operating instructions contain the most important information for operating the machine correctly and safely.
- These operating instructions, in particular the safety regulations, must be observed by all those persons who work on the equipment.
- Furthermore, all locally applicable rules and regulations relating to accident prevention and installation must be observed.

1.2.2 Obligations of operator.

The operator undertakes to allow only those persons to work on the equipment who

- Are fully acquainted with the basic regulations relating to safety in the workplace and accident prevention and to have been trained in handling the equipment.
- Have read the safety regulations and the warning notices contained in these the operating instructions.
- Regular checks are conducted to ensure that personnel perform their duties with safety considerations foremost in their minds.

1.2.3 Obligations of personnel.

All personnel charged with working on the machine undertake prior to starting work to

- Observe the basic regulations relating to safety in the workplace and accident prevention.
- Read the operating instructions, in particular the safety regulations, and confirm by way of their signature
 that they have understood them.

SAFETY REGULATIONS & INTRODUCTION

1.2.4 Hazards associated with the equipment.

The equipment is built with state-of-the-art technology and recognized safety regulations. Nevertheless, use of the equipment can result in dangers to life and limb for the installer, user or a third party and in impairments to the equipment or to other material property. The equipment must only be used

- For its intended purpose.
- In perfect condition in terms of safety requirements.

Operate the equipment in technically perfect condition and for its intended use only while bearing in mind all safety and hazard considerations and following the operating instructions. In particular, faults which restrict safety must be rectified immediately after they have been identified and at the latest before the equipment is started up.

Compliance Testing for AS/NZS CISPR 22:2002 Class A

WARNING!

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Compliance Testing for FCC Title 47 Part 15, Subpart B Class A

FCC PART 15

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

- 1. This device may not cause harmful interference, and
- 2. This device must accept any interference received, including interference that may cause undesired operation.

1.2.5 Warranty and liability.

Our "Sales terms and conditions" apply. These terms and conditions will have been available to the purchaser at time of sale. Warranty and liability shall be limited to repairs and replacement to the equipment purchased from us. Warranty and liability claims shall not be entertained if they can be traced back to one or more of the following causes.

- Equipment not used for its intended purpose.
- Improper installation, startup, operation and maintenance of the equipment.
- Operation of the equipment with faulty safety devices or improperly installed or non-operational safety and protective equipment.
- Failure to observe the information, instructions and notices contained in the operating instructions
 relating to transportation, storage, installation, startup, operation, maintenance and setting up of the
 equipment.
- Inadequate monitoring of the equipment parts which are subject to wear.
- Improperly conducted repairs.
- Catastrophes caused by the influence of foreign bodies and force majeure.

1.2.6 Organizational measures.

- The installer and or maintainer shall provide the necessary protective equipment for the personnel
- All existing safety equipment must be checked at regular intervals.

SAFETY REGULATIONS & INTRODUCTION

1.2.7 Protective equipment.

- At all times, prior to putting the machine into operation, all protective equipment must be correctly installed and in proper working condition.
- Protective equipment may only be removed
 - after the machine has come to a complete stop and the machine has been disabled to ensure it cannot be started up again.
 - if subcomponents are delivered, the operator must install the protective equipment in accordance with regulations

1.2.8 Informal safety measures.

- Keep the operating instructions and circuit diagrams permanently at the site where the equipment is installed.
- In addition to the operating instructions, the generally valid and local regulations relating to accident prevention and environmental protection must be provided and observed.
- Maintain all safety and danger notices on/next to the machine in legible condition and comply with them.
- If the equipment is sold or transferred, the operating instructions must be included with the equipment.

1.2.9 Training of personnel.

- Only personnel who have been trained and instructed are allowed to work on the machine.
- The responsibilities of the personnel must be clearly defined for the machine/controller installation, startup, operation, setting-up, maintenance and repairs.
- Personnel still in the process of being trained are only permitted to work at the machine under the supervision of an experienced person.

1.2.10 Machine controls.

- Under no circumstances carry out any program modifications to the software!
- Only properly instructed personnel are permitted to operate the controls.
- The machine must not be operated if potential electromagnetic interference sources are acting on the machine. Interference sources are e.g. welding equipment, portable phones.

1.2.11 Safety measures during normal operation.

- Only operate the machine when all protective equipment is fully operational.
- Prior to switching on the machine, ensure that the startup can cause no harm to personnel.
- Regularly maintain and check machine for externally identifiable damage and check that all the safety devices are operational.

1.2.12 Hazards caused by electric power.

- Ensure 0V and +24V are free from other voltages. High voltages may be superimposed on 0V and 24Vdc lines as no reference to ground exists. See Warning 1.2.14
- Work on the electric power supply may only be carried out by a qualified electrician.
- Check the electrical equipment of the machine at regular intervals. Repair loose connections and scorched cables immediately.
- Keep the control cabinet locked at all times. Access is only permitted to authorized personnel with a key or tool.

SAFETY REGULATIONS & INTRODUCTION

- If work has to be carried out on live parts, do this only in the presence of a second person who can switch off the master switch in an emergency.
- The machine causes electromagnetic interference sources. For this reason, do not use any sensitive equipment in its vicinity.
- For EMC reasons, the controller must not be modified.

1.2.13 Hazards caused by hydraulic power.

- Only personnel with special knowledge and experience in the field of hydraulics may work on hydraulic equipment.
- Before beginning repairs, depressurize system sections and pressure lines which are to be opened.

1.2.14 Special danger areas (examples).

- When on inspection, always ensure either of the common or direction control buttons stops the lift.
- The common button shall break the safety line and the 0V up/down direction input.
- Never place yourself or any party in a position of danger where relying on any single safety measure.
- Automatic machines start without warning. Care must be taken at all times.

WARNING!

Always treat terminals and conductors as dangerous. High voltages may be superimposed on 0V and 24Vdc lines as no reference to ground exists. Always meter these points to ensure correct voltage exists.

1.2.15 Controller Installation Environmental Requirements

Controller cabinet must be installed in a location free from;

- Dust and dirt.
- Excessive heat and humidity. Ambient temperature should not exceed 40°C /104°F.
- Excessive vibrations.
- Mist or water

When mounting controller cabinet, ensure it is suitably supported.

1.2.16 Introduction

he 100-181 controller enables independent control of the front and rear doors at each floor.

The 100-181 controller can operate up to 8 floors.

The controllers can be grouped up to a 6 car group and may be inter-connected using 3 wire serial communication. A separate group controller is therefore, not required.

Processor

Under normal operation;

- The red Red3 LED blinks to confirm that the microprocessor is running.
- The yellow Yel3 LED comes on to confirm outputs are enabled.
- The green Grn3 LED comes on during power up and turns off during normal operation. It will also flash once when a new value has been written in to EEPROM.

When re-powering; ensure the lift is off for 10 seconds before turning back on.

On power up, a delay of approximately 2 seconds is given on start up to ensure voltages are stable prior to reading and writing outputs.

Section 2: EEProm Settings

EEProm How to read and modify settings

This EEProm holds settings for the particular contract data including number of floors, door type and drive types.

The EEPRom holds values for various contract settings which may be altered on site. Each setting has a definition followed by its value in hex followed by its value in bit format.

To inspect the settings from the power up state, press the forward ">" button located to the left below the LCD until the EEPROM setting appears.

01- NOR IDL][ECD Aust. V-4.22

To inspect the settings from the power up state, press the forward ">" button located to the left below the LCD until the EEPROM setting appears.

01- NOR IDL][TOP: 08:00001000

Now you can use the up "∧" and down "∨"buttons to scroll through the settings. If you want to change a setting press the enter "ENT" button and a * shall appear on the screen to indicate you are in edit mode.

01- NOR IDL][TOP:*08:00000010

Now use the up "^" and down "v" buttons to change the setting. When you are at the required value press the enter "ENT" button again and the * shall disappear.

01- NOR IDL][TOP: 06:0000010

EEProm Security

A special write sequence has been added to ensure unauthorized writes to the EEProm are not made. Only operates with EEProms with this capability. These EEproms are recommended and identified by a "contract data secure" label.

EEProm Version 4.22 Summary

The EEProm holds values for various contract settings which may be altered on site. Each setting has a definition followed by its value in hex and then its value in bit format.

Note: Refer to EEProm Definitions (Full description) for more information.

BOT Bottom floor number (VALUE) Setting example:- BOT 01: 00000001 (Level 1) TOP Top floor number (VALUE) Setting example:- TOP 06: 00000110 (Level 6 is top floor) **BCC** Bottom car call for "BOT CALL" button on the circuit board (MASK) Setting example:- BCC 80: 10000000 (Bottom call Level 1) TCC Top car call for "TOP CALL" button on the circuit board (MASK) Setting example:-TCC 04: 00000100 (Top call to level 6) **CCMF** Car call mask. Front doors floors allowed. (MASK) Setting example:-CCMF FC: 11111100 (Front doors, levels 1-6) **CCMR** Car call mask. Rear doors floors allowed. (MASK) Setting example:-CCMR F8: 11111000 (Rear doors, levels 1-5) **UCMF** Up call mask. Front doors floors allowed. (MASK) Setting example:- UCMF F8: 11111000 (Front doors, levels 1U-5U) **UCMR** Up call mask. Rear doors floors allowed. (MASK) Setting example:- UCMR F0: 11110000 (Rear doors, levels 1U-4U) **DCMF** Down call mask. Front doors floors allowed. (MASK) Setting example:- DCMF 7C: 01111100 (Front doors, levels 2D-6D) **DCMR** Down call mask. Rear doors floors allowed. (MASK) Setting example:- DCMR 78: 01111000 (Rear doors, levels 2D-5D) **LOB** Lobby floor. (MASK) Setting example:- LOB 40: 01000000 (Level 2 is the master zoning floor) **ZON** Zone floor. (MASK) Setting example:-ZON 10: 00010000 (Zone to Level 4) **ZTM** Zoning time. (VALUE) Setting example:-ZTM 06: 00000110 (= 60seconds) **HFSF** Hall fire service floor. Front doors floors (MASK) Setting example:-HFSF 80: 10000000 (Front doors, level 1) **HFSR** Hall fire service floor. Rear doors floors (MASK) Setting example:-HFSR 00: 00000000 (Rear doors, no setting) **SFR** Short Floor Run (MASK) Setting example:- SFR 9F: 10011111 (Short floor between 2&3) L.# Lift Number (VALUE) Setting example:- L.# 02: 00000010 (Lift #2) #.L Number of Lifts (VALUE) Setting example:- #.L 03: 00000011 (3 Lifts in group) **MOD** Mode inputs (MASK) Setting example:- MOD 02: 00000010 (CFS input inverted) **CNT** CNT inputs (MASK)

Setting example:- CNT 02: 00000010 (DOB input inverted)

HFAF Hall fire alternate floor. Front doors floors. US only (MASK) Setting example:- HFAF 00: 00000000 (Front

HFAR Hall fire alternate floor. Rear doors floors. US only (MASK) Setting example:- HFAR 40: 01000000 (Rear

If set to "1" requires PRV on all DRV settings

PRV

(Front doors, no setting)

(Rear doors, level 2 alt. fire floor)

EEPROM SETTINGS RPT Run protection timer Setting example:-RPT 01: 00000001 (25s)**DRV** Drive control type. Setting example:-DRV 02: 00000010 (3010/2CH/S block) ST2 Star Delta time. (VALUE) Setting example:-ST2 08: 00001000 (= 800 ms)**SDX** Star Delta Exchange time. (VALUE) Setting example:-SDX 01: 00000001 (= 100 ms)Magnet slowing type. **MSL** Setting example:- MSL 00: 00000000 (MSU/MSD slowing) MSL 01: 00000001 (Pulse slowing) **RTM** Extend run time. – If slowing is obtained less than this time, then add the value of in XTM on before dropping high speed. Setting example:-RTM 00: 00000000 (No extended run time.) XTM Extend run time. – If a short floor determined by RTM then add this amount of Time on before dropping high speed. Setting example:-XTM 00: 00000000 (No extended run time.) Number of pulses it takes to reach fast speed. StF Start Fast. -StM Start Medium.- Number of pulses it takes to reach medium speed. Number of pulses it takes to slow from fast speed. S1F Slow Fast. -SIM Slow Medium.-Number of pulses it takes to slow from medium speed. Re-leveling. Turn re-leveling on/off. RLV Setting example:-RLV 00: 00000000 (No Re-level.) RLV 01: 00000001 (Re-leveling on.) **DLM** Door limit mask. Setting example:-DLM 00: 00000000 (Single doors.) DLM 01: 00000001 (Multi doors.) DLM 02: 00000010 (Door cam.) DLI Door limit invert. (MASK) Setting example:-DLI 00: 00000000 (Limits not inverted.) NR Nudging Relay for door nudging/Passing tone (MASK) Setting example:-NR 00: 00000000 (Nudging off.) **ADO** Advanced Door Opening. Setting example:-ADO 00: 00000000 (Off) **DTCF** Door time car call for front doors. (VALUE) Setting example:-DTCF 32: 00110010 (= 5000ms, "5 seconds") DTCR Door time car call for rear doors. (VALUE) Setting example:-DTCR 32: 00110010 (= 5000ms, "5 seconds") **DTHF** Door time hall call for front hall. (VALUE) Setting example:-DTHF 32: 00110010 (= 5000ms, "5 seconds") DTHR Door time hall call for rear hall. (VALUE) Setting example:-DTHR 32: 00110010 (= 5000ms, "5 seconds") **DTL** Door time lobby. (VALUE) Setting example:-DTL 32: 00110010 (= 5000ms, "5 seconds") Anti Nuisance EDP. (VALUE) **ANS** Set to the number of times a car call is answered without EDP activation before calls are cancelled. Park/Zone with doors closed/open. Set to 00 – doors closed. PRK FS Fire service type Setting example:-FS 00: 00000000 (Australian fire service.) FS 01: 00000001 (Code 17.1 U.S.A..) \mathbf{DT} Door Time Close Setup. Door Time Canceling Function Setting example:-DT 01: 00000001 (Door Timing Canceling Activated) **BST** Brake Switch Time

(3s)

Setting example:-BST 03: 00000011

DTRF Door time HR recall. (VALUE)

Setting example:-DTRF 32: 00110010 (= 5000ms, "5 seconds")

DTRR Door time HRR recall . (VALUE)

Setting example:-DTRR 32: 00110010 (= 5000ms, "5 seconds")

HRF Hosp / Hall recall mask.

Setting example:-HRF 40: 01000000

HRR Hosp / Hall recall mask.

Setting example:-HRR 40: 01000000

ALP Auxiliary Leveling Pump. Turns on Auxiliary Leveling Pump, for Up Re Level operation.

Setting example:- ALP FF:11111111 (No Auxiliary pump Re-level.)

ALP 01: 00000001 (Re-leveling with Auxiliary pump)

LCK EEProm Lock (Unlock default 67)

COD Lock code (Unlock default 89)

EQK N/A. Do not adjust

EEProm Definitions (Full description)

ADO - Advanced Door Opening setup

Sets the doors to open whilst traveling into the floor. The doors shall commence opening when the lift is within the door zone and the MSU or MSD vane pending direction.

ADO EEPROM Advanced Door Opening.

00: 00000000 "Off - Default"

01: 00000001 "On"

ALP - Auxiliary Leveling Pump operation setup

For hydraulic lifts, ALP can be set to control SP3 relay to allow Up Re-Leveling using the Auxiliary Pump motor. For "SP3" relay to energise when performing an Up Re level set ALP to "01" and DRV to "00", "02" or "05".

The contacts of SP3 may also be used to stop a secondary pump starting when Up Re-Leveling

If ALP is set to "01", SP3 shall NOT turn on for inspection.

ALP EEPROM Auxiliary Leveling Pump.

FF: 111111111 "Off"

01: 00000001 "On - operates SP3 for Up Re-Level or inspection"

ANS - Anti Nuisance setup

Set to the number of times a car call is answered without EDP (Electronic Doors Protection) activation before calls are cancelled. Counter is reset to zero if either EDPF or EDPR is activated. If a hall call is present as well as a car call, the counter will not increment.

ANS EEPROM Anti Nuisance.

00: 00000000 "Off"

03: 00000011 "On – operates after 3 car calls of no EDP in a row."

1e: 00011110 "On – operates after 30 car calls of no EDP in a row - Default"

BCC - Bottom Car Call setup

BCC EEPROM Bottom car call for the "BOT CALL" button on the circuit board (MASK)

First floor served for this lift only.

The controller shall enter a car call to this setting when the "BOT CALL' button on the circuit board is pressed.

80: 10000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

BOT - Bottom floor setup

BOT EEPROM Bottom number (VALUE)

Set value to lowest floor served. (01 to 05 valid values)

Lift resets to "BOT" value when BSL limit is activated.

This signal can be used when a lift in the group doesn't go all the way to the bottom.

```
01: 00000001 (Level 1)
```

- 02: 00000010 (Level 2)
- 03: 00000011 (Level 3)
- 04: 00000100 (Level 4)
- 05: 00000101 (Level 5)

BST - Brake Switch Time

For brake switch monitoring.

BST sets the time that the BKSW input must be turned on (to prove the brake has lifted) once the brake lift command (BRK relay pulled in) has been initiated.

Setting example:

01: 00000001 = 1s 02: 00000010 = 2s 03: 00000011 = 3s 04: 00000100 = 4s 05: 00000101 = 5s

FF: 11111111 = OFF. BKSW not monitored.

Any other setting than 01-05 will turn the brake switch monitoring OFF.

BST is a fatal error. Reset is only via a processor POR.

See also Input - Output, Sin1- BKSW.

CCMF - Car Call Mask (Front doors) setup

CCMF EEPROM Car call mask. Front doors floors allowed. (MASK). For this lift only.

This setting lets you define the floors which the lift serves via the front doors.

Set bits to a "1" car call allowed or a "0" for not allowed.

C0: 11000000 (1c,2c)

E0: 11100000 (1c,2c,3c)

F0: 11110000 (1c,2c,3c,4c)

F8: 11111000 (1c,2c,3c,4c,5c)

FC: 11111100 (1c,2c,3c,4c,5c,6c)

Note: This masking feature shall not to be used as a means providing of floor security, as it shall disable the car calls in Fire Service and other modes of operation.

CCMR - Car Call Mask (Rear doors) setup

CCMR EEPROM Car call mask. Rear doors floors allowed. (MASK). For this lift only.

This setting lets you define the floors which the lift serves via the rear doors.

Set bits to a "1" car call allowed or a "0" for not allowed.

C0: 11000000 (1c,2c)

E0: 11100000 (1c,2c,3c)

F0: 11110000 (1c,2c,3c,4c)

F8: 11111000 (1c,2c,3c,4c,5c)

FC: 11111100 (1c,2c,3c,4c,5c,6c)

Note: This masking feature shall not to be used as a means providing of floor security, as it shall disable the car calls in Fire Service and other modes of operation.

CNT - CNT Input setup

Enables the following CNT inputs to be inverted; DCBF, DOBF, EDPF, DCBR, DOBR, EDPR.

CNT EEPROM (MASK)

00: 00000000 No inputs inverted.

01: 00000001 DCBF. Door close front input inverted

02: 00000010 DOBF. Door open front input inverted

04: 00000100 EDPF. Light ray front input inverted

08: 00001000 Not used. Default to 0.
10: 00010000 Not used. Default to 0.
20: 00100000 DCBR. Door close rear input inverted
40: 01000000 DOBR. Door open rear input inverted
80: 10000000 EDPR. Light ray rear input inverted

eg. 42: 01000010 = Both DOBF and DOBR door open button inputs inverted.

COD – Parameter lockout function

To stop unauthorised adjustments to the EEprom parameters the COD and LCK parameters are used.

COD and LCK must both be set to default values to allow other parameters to be adjusted.

See also Eeprom setting LCK COD default. 89: 10001001 LCK default. 67: 01100111

DCMF - Down Call Mask (Front doors) setup

DCMF EEPROM (MASK) Front doors down hall calls allowed for this lift only.

This setting lets you define the DOWN front doors floors which the lift can serve via DOWN HALL CALLS

Set bits to a "1" hall call allowed or a "0" for not allowed.

40: 01000000 (2d)

60: 01100000 (2d,3d)

70: 01110000 (2d,3d,4d)

78: 01111000 (2d,3d,4d,5d)

7C: 01111100 (2d,3d,4d,5d,6d)

DCMR - Down Call Mask (Rear doors) setup

DCMR EEPROM (MASK) Rear doors down hall calls allowed for this lift only.

This setting lets you define the DOWN rear doors floors which the lift can serve via DOWN HALL CALLS

Set bits to a "1" hall call allowed or a "0" for not allowed.

40: 01000000 (2d)

60: 01100000 (2d,3d)

70: 01110000 (2d,3d,4d)

78: 01111000 (2d,3d,4d,5d)

7C: 01111100 (2d,3d,4d,5d,6d)

DLI - Door Limit Invert setup

DLI is only valid when DLM is set to 00, 03 or 04. See also EEprom setting DLM.

DLI setting is used to invert the DFOF/DFOR and DFCF/DFCR inputs when normally open (n/o) door limit contacts are used.

DLI EEPROM Door limit invert. (MASK)

DLI: 00 "Limits not inverted."

DLI: 01 "Limits inverted." Any setting other than 00 shall default to inverted limits.

DLI set to 00 - Limits not inverted. Using n/c limits.

Doors fully open – DFCF/DFCR LED will be on. DFOF/DFOR LED will be off Doors fully closed – DFCF/DFCR LED will be off. DFOF/DFOR LED will be on Doors midway – DFCF/DFCR LED will be on. DFOF/DFOR LED will be on

DLI set to 01 - Limits inverted. Using n/o limits.

Doors fully open – DFCF/DFCR LED will be off. DFOF/DFOR LED will be on Doors fully closed – DFCF/DFCR LED will be on. DFOF/DFOR LED will be off

Doors midway – DFCF/DFCR LED will be off. DFOF/DFOR LED will be off

DLM - Door Limit setup

This signal sets up the door limits inputs.

See also EEprom setting DLI, DFCF/DFCR, DFOF/DFOR.

DLM EEPROM Door limit mask.

Setting example:

DLM 00: 00000000 (Door open and close limits going to DFOF/DFOR, DFCF/DFCR

inputs which drop DOF/DOR and DCF/DCR relays).

DLM 01: 00000001 N/A

DLM 02: 00000010 (Door cam control) DC relay output used to control Cam operation.

Nb: 1 sec delay from DO picking up after DC has dropped. (to allow time for cam

to drop and locks to break, to avoid lock "snagging").

See also Input - Output, DFCF/R.

(As per setting "00" but DOF/DOR and DCF/DCR relays are held up) DLM 03: 00000011

(As per setting "00" but DCF/DCR relay picks up whilst running). DLM 04: 00000100

DRV - Drive type setup

This sets the drive output type. Relay output configurations are changed to suit equipment installed.

Refer to operation section for motion outputs.

DRV...EEPROM...Drive control type.

00: 00000000 "Standard hyd. block valve. 3010EN"

01: 00000001 "DA DynaHyd valve."

02: 00000010 "Soft valve. 3010/2CH/S"

03: 00000011 "VF type 1; Keb VF drive, Zetadyn VF drive"

04: 00000100 "1,2 speed AC"

05: 00000101 "GMV 3010/S, Blain EV100", Maxton, Bucher LRV, EECO

06: 00000110 "VF type 2"

07: 00000111 "VF type 3; ABB VF drive"

DT - Door Time Close setup

This setting allows the door fully open time NOT to be canceled when a car-call or door closed button (DCBF/DCBR) is pressed.

Setting example:

DT 00: 00000000 (NOT ALLOW pressing a car-call or door close button to cancel door timing).

DT 01: 00000001 (ALLOW pressing a car-call or door close button to cancel door timing).

DTCF - Door Time Car call (Front doors) close setup

Sets the amount of time before the front doors close for a car call whilst on normal operation.

DTCF EEPROM Front doors time close. (VALUE)

Set value for front door close time.

The time is set in 100ms increments.

1e: 00011110 = 3000ms, "3 seconds"

32: 00110010 = 5000ms, "5 seconds"

90: 10010000 = 14400ms, "14.4 seconds"

(01 to FF valid values.)

DTCR - Door Time Car call (Rear doors) close setup

Sets the amount of time before the rear doors close for a car call whilst on normal operation.

DTCR EEPROM Rear door time close. (VALUE)

Set value for rear door close time.

The time is set in 100ms increments.

1e: 00011110 = 3000ms, "3 seconds"

32: 00110010 = 5000ms, "5 seconds" 90: 10010000 = 14400ms, "14.4 seconds" (01 to FF valid values.)

DTHF - Door Time Hall call (Front doors) close setup

Sets the amount of time before the front doors close for a hall call whilst on normal operation.

Lobby time (DTL) overrides this setting when lift is at the lobby floor.

Recommend DTHF is set equal to or greater than DTCF.

DTHF EEPROM Front door hall call time close. (VALUE)

Set value for front door close time.

The time is set in 100ms increments.

1e: 00011110 = 3000ms, "3 seconds"

32: 00110010 = 5000ms, "5 seconds"

90: 10010000 = 14400ms, "14.4 seconds"

(01 to FF valid values.)

DTHR - Door Time Hall call (Rear doors) close setup

Sets the amount of time before the rear doors close for a hall call whilst on normal operation.

Lobby time (DTL) overrides this setting when lift is at the lobby floor.

Recommend DTHR is set equal to or greater than DTCR.

DTHR EEPROM Rear door hall call time close. (VALUE)

Set value for rear door close time.

The time is set in 100ms increments.

1e: 00011110 = 3000ms, "3 seconds"

32: 00110010 = 5000ms, "5 seconds"

90: 10010000 = 14400ms, "14.4 seconds"

(01 to FF valid values.)

DTL - Door Time Lobby call close setup

Sets the amount of time before the doors close after a lobby call is answered when on normal operation.

DTL value overrides DTHF/DTHR value when answering a hall call at the lobby floor.

Recommend DTL is set equal to or greater than DTHF/DTHR and DTCF/DTCR.

DTL EEPROM Door time close. (VALUE)

Set value for door close time.

The time is set in 100ms increments.

1e: 00011110 = 3000ms, "3 seconds"

32: 00110010 = 5000ms, "5 seconds"

90: 10010000 = 14400ms, "14.4 seconds"

(01 to FF valid values.)

DTRF - Door Time Recall Front setup

Sets the amount of time before the front doors close after returning to HR or HR1 floor and lift not being switched to IND or CFS.

The time is set in 100ms increments.

Eg. 32: 00110010 = 5000ms, "5 seconds"

See also Inputs-Outputs SIN3

DTRR - Door Time Recall Rear setup

Sets the amount of time before the rear doors close after returning to HR or HR1 floor and lift not being switched to IND or CFS.

The time is set in 100ms increments.

Eg. 32: 00110010 = 5000ms, "5 seconds"

See also Inputs-Outputs SIN3

EQK

N/A. Do not adjust.

FS - Fire Service type

Australia: Set to 00: 00000000

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01: 00000001

HFAF - Hall Fire Alternate (Front doors) floor setup

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

When the designated floor smoke alarm is activated, the lift shall return to the HFAF floor if there is a setting floor. See also Inputs-Outputs HFAF

HFAF...EEPROM Hall Fire Alternate (Front doors) floor. (MASK)

00: 00000000 (No setting floor)

80: 10000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

Note: Set either HFAF OR HFAR. DO NOT set both of them.

HFAR - Hall Fire Alternate (Rear doors) floor setup

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

When the designated floor smoke alarm is activated, the lift shall return to the HFAR floor if there is a setting floor.

See also Inputs-Outputs HFAR

HFAR...EEPROM Hall Fire Alternate (Rear doors) floor. (MASK)

00: 00000000 (No setting floor)

80: 10000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

o ... o o o o o i o o (Ee ver o)

Note: Set either HFAF OR HFAR. DO NOT set both of them.

HFSF - Hall Fire Service (Front doors) return floor setup

This sets the hall fire service return front doors floor activated when HFS input is active whilst in normal mode and HFSF has a setting floor.

HFSF...EEPROM Hall Fire Service (Front doors) floor. (MASK)

00: 00000000 (No setting floor)

80: 10000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

Note: Set either HFSF OR HFSR. DO NOT set both of them.

HFSR - Hall Fire Service (Rear doors) Return floor setup

This sets the hall fire service return rear doors floor activated when HFS input is active whilst in normal mode and HFSR has a setting floor.

HFSR...EEPROM Hall Fire Service (Rear doors) floor. (MASK)

00: 00000000 (No setting floor)

80: 100000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

Note: Set either HFSF OR HFSR. DO NOT set both of them.

HRF – Hospital / Hall Recall Front doors

This sets the Hospital Recall floor for the front doors when lift is in HR mode. See also Inputs-Outputs SIN3 and Eeprom settings HRR If HRF is set, HRR MUST be 00 or recall shall not operate. eg. 40: 01000000 (Level 2)

HRR - Hospital / Hall Recall Rear doors

This sets the Hospital Recall floor for the rear doors when lift is in HR mode. See also Inputs-Outputs SIN3 and Eeprom settings HRF If HRR is set, HRF MUST be 00 or recall shall not operate. eg. 20: 00100000 (Level 3)

LCK – Parameter lockout function

To stop unauthorised adjustments to the EEprom parameters the LCK and COD parameters are used.

LCK and COD must both be set to default values to allow other parameters to be adjusted.

See also Eeprom setting COD LCK default, 67: 01100111 COD default. 89: 10001001

LOB - Lobby floor setup

This signal sets the master zoning floor. After the zone time period as defined by ZTM, a lift shall zone to floor defined by LOB, if unoccupied. If LOB floor is occupied then the lift shall alternatively zone to ZON floor. A lift shall zone to floor defined by LOB and ignore ZON, when working in simplex.

LOB EEPROM Lobby floor. (MASK) Master zoning floor.

LOB must be set to the same value in all lifts belong to the group.

```
00: 00000000 (No zoning). To disable zoning set "LOB" and "ZON" to "00".
```

80: 10000000 (Level 1)

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

L.# - Lift Number setup

Lift number setup.

Example: In a 2 car group you must have one lift set to 01 and the other set to 02. It doesn't matter which way around they are as long as each lift is different.

L.#...EEPROM...Lift # (VALUE). Set value to lift number. (01 to 06 valid values.)

01: 00000001 (Lift 1)

02: 00000010 (Lift 2)

03: 00000011 (Lift 3)

04: 00000100 (Lift 4)

05: 00000101 (Lift 5)

06: 00000110 (Lift 6)

MOD - MODE Inputs setup

Enables the 3 MODE inputs to be inverted. CFS, HFS, IND

MOD EEPROM (MASK)

08: 00001000 CFS. Car fire service input inverted

20: 00100000 HFS. Hall fire service input inverted

40: 01000000 IND. Independent Operation input inverted

All other inputs default to 0.

MSL - Magnet Slowing type

Sets the slowing/counting type.

00: 00000000 MSU/MSD magnet slowing.

01: 00000001 Pulse slowing.

02: 00000001 Pulse slowing. 2 BSL limit switches required.

See also Section 6: Motion – EEprom MSL setting "00", "01" and "02"

NR - Door Nudging setup

Sets the door nudging feature on or off. (Nudging time is preset).

See also output, NRF and NRR

See also output, NDGF and NDGR

Sets "NDGF and NDGR" output on or off to control the floor passing tone.

00: 00000000 No door nudging or passing tone

01: 00000001 Door nudging only

02: 00000010 Door nudging and passing tone

03: 00000011 Passing tone only

04: 00000100 Sets EDPF-EDPR/OS time to 180 secs. See also Input - Output, EDPF, EDPR

PRK - Park/Zone with doors open

This setting sets the lift to Zone with the doors open.

PRK EEPROM value.

00: 000000000 "Normal."

01: 00000001 "PRK doors open."

PRV - Proving required setup

If set to "01" PRV input is required to be on prior to starting a run, irrelevant of DRV type selected. See also Input - Output, PRV.

RLV - Re-Leveling setup

This sets the floor re-leveling function on/off

Setting example 00: 00000000 off. Lift will NOT re-level.

01: 00000000 on. Lift will re-level.

Note: Lift only re-levels if doors are either fully opened or closed.

RPT - Run Protection Timer setup

If the lift is given run signals from controller and lift does not move, (no MSU or MSD input received) the controller turns off all run signals after a certain time, (e.g. 25s) depending on value of the RPT setting. If this process is cycled 3 times, then the controller shall display RPT error message on the LCD screen.

RPT is a fatal error. Reset is only via a processor POR or Inspection on/off sequence.

Setting example 01: 00000001 = 25s 02: 00000010 = 50s 03: 00000011 = 75s

All other remaining settings including 00, will default to the value of 25s.

RPT does not operate on inspection or on DRV setting "01" (DA valve).

RTM - Run Time short floor run setup

Nb: DRV must be set to a traction lift setting.

If a short floor exists where the lift starts slowing prior to reaching full speed, a long creep into floor may occur. RTM setting, in conjunction with XTM setting, reduces this long creep time by holding in the fast speed relay for a defined time (XTM) after the initial slowing point.

Setting RTM. – Look at Ram address R:72. (Motion Timer).

02- NOR IDL][R:70 00 OA 00 14 To access R:72 on the LCD see also Section 5: LCD Display Options

R: 72 shown in red at left.

When performing the shortest floor run take note of the highest value R:72 reaches (in hex). Add approx. 5 (in hex) to this value and set RTM to this value.

If slowing is obtained before the value in RTM is reached, the fast speed relay (UF or DF) will be held up for extra time as defined by XTM.

Set XTM to 20. If the lift fails to slow down to leveling speed before reaching the floor, (fast speed relay is being held up too long) reduce XTM value. If there is still too much creep (fast speed relay is being held up not long enough) increase XTM time. Continue until desired result is obtained.

SDX - Star Delta Exchange Time setup

This sets the amount of time from Star dropping out and Delta picking up.

SDX EEPROM Star Delta Exchange time. (VALUE)

Set value for delay between star dropping and delta pulling in.

The time is set in 100ms increments.

08: 00001000 = 800ms Set between 01 & 08

SDX - VF Drive setting 06,07,08 brake drop time

Valid only when Eeprom setting "DRV" is set to "06, 07, 08".

This sets the amount of time after a run for the brake drop in 10ms increments.

SDX value must be less than ST2 value

Set between 01 & ff

SFR - Short Floor Run setup

Note: this setting only works on MSL 00

This signal sets a short floor between floors, i.e the controller will not set the fast speed relays (UF & DF). SFR...EEPROM Must be FF: 11111111 unless stated.

A setting for a short floor between levels 2 & 3 would be as follows.

12345678 10011111

Spares

- --1 EEPROM Spare
- --2 EEPROM Spare
- --3 EEPROM Spare
- --4 EEPROM Spare
- --5 EEPROM Spare

StF - Start Fast

Number of pulses (in hex) it takes to reach fast speed StF EEPROM Start Fast pulses. (VALUE) Eg. 30: 00110000 (30 pulses in hex or 48 in decimal) See also Section 6: Motion – EEprom MSL setting "01"

StM - Start Medium

Number of pulses (in hex) it takes to reach medium speed. StM EEPROM Start Medium pulses. (VALUE) Eg. 20: 00100000 (20 pulses in hex or 32 in decimal) See also Section 6: Motion – EEprom MSL setting "01"

SIF - Slow Fast

Number of pulses (in hex) it takes to slow from fast speed. SIF EEPROM Slow Fast pulses. (VALUE) Eg. 30: 00110000 (30 pulses in hex or 48 in decimal) See also Section 6: Motion – EEprom MSL setting "01"

SIM - Slow Medium

Number of pulses (in hex) it takes to slow from medium speed. SIM EEPROM Slow Medium pulses. (VALUE) Eg. 20: 00100000 (20 pulses in hex or 32 in decimal) See also Section 6: Motion – EEprom MSL setting "01"

ST2 - Star Delta Changeover Time setup

Star connected motor running time.

The amount of time the motor runs in Star, before changing to Delta.

ST2 EEPROM Star Delta time. (VALUE)

The time is set in 100ms increments.

08:00001000 = 800 ms

0a: 00001010 = 1000ms, "1 second"

12: 00010010 = 1800ms, "1.8 seconds"

ST2 - VF Drive setting 06,07,08 end run time

Valid only when Eeprom setting "DRV" is set to "06, 07, 08".

This sets the amount of time after a run for the Up/Dn relays to drop in 10ms increments. Set between 01 & ff .

ST2 value must be greater than SDX value

TCC - Top Car Call setup

TCC EEPROM Top car call for the "TOP CALL" button on the circuit board (MASK) Top floor served for this lift only.

The controller shall enter a car call to this setting when the "TOP CALL" button on the circuit board is pressed.

40: 01000000 (Level 2)

20: 00100000 (Level 3)

10: 00010000 (Level 4)

08: 00001000 (Level 5)

04: 00000100 (Level 6)

TOP - Top floor setup

TOP EEPROM Top floor number (VALUE)

Set value to number floors served. (02 to 06 are valid values).

Lift resets to "TOP" value when TSL limit is activated.

02: 00000010 (Level 2)

03: 00000011 (Level 3)

04: 00000100 (Level 4)

05: 00000101 (Level 5)

06: 00000110 (Level 6)

UCMF - Up Call Mask (Front doors) setup

This setting lets you define the UP call(s) of front doors floors which the lift can serve.

With this setting you may disable UP hall calls to front doors floors not allowed.

UCMF EEPROM Up call mask. Front doors floors allowed. (MASK) Up calls allowed for this lift only.

80: 10000000 (Level 1u)

C0: 11000000 (Level 1u,2u)

E0: 11100000 (Level 1u,2u,3u)

F0: 11110000 (Level 1u,2u,3u,4u)

F8: 11111000 (Level 1u,2u,3u,4u,5u)

UCMR - Up Call Mask (Rear doors) setup

This setting lets you define the UP call(s) of rear doors floors which the lift can serve.

With this setting you may disable UP hall calls to rear doors floors not allowed.

UCMR EEPROM Up call mask. Rear doors floors allowed. (MASK) Up calls allowed for this lift only.

80: 10000000 (Level 1u)

C0: 11000000 (Level 1u,2u)

E0: 11100000 (Level 1u,2u,3u)

F0: 11110000 (Level 1u,2u,3u,4u)

F8: 11111000 (Level 1u,2u,3u,4u,5u)

XTM - Extend run time short floor run

Nb: DRV must be set to a traction lift setting.

If a short floor exists where the lift starts slowing prior to reaching full speed, a long creep into floor may occur. RTM setting, in conjunction with XTM setting, reduces this long creep time by holding in the fast speed relay for a defined time (XTM) after the initial slowing point.

Setting RTM. – Look at Ram address R:72. (Motion Timer).

02- NOR IDL][R:70 00 OA 00 14 To access R:72 on the LCD see also Section 5: LCD Display Options

R: 72 shown in red at left.

When performing the shortest floor run take note of the highest value R:72 reaches (in hex). Add approx. 5 (in hex) to this value and set RTM to this value.

If slowing is obtained before the value in RTM is reached, the fast speed relay (UF or DF) will be held up for extra time as defined by XTM.

Set XTM to 20. If the lift fails to slow down to leveling speed before reaching the floor, (fast speed relay is being held up too long) reduce XTM value. If there is still too much creep (fast speed relay is being held up not long enough) increase XTM time. Continue until desired result is obtained.

ZON - Zoning/Parking floor setup

ZON is only used in duplex configurations.

After the zone time period as defined by ZTM, a lift shall zone to floor defined by LOB. If LOB floor is occupied then the lift shall alternatively zone to ZON floor.

Recommend to set ZON to the same value in all lifts belong to the group.

A lift shall zone to floor defined by LOB and ignore ZON, when working in simplex.

ZON EEPROM Zone floor. (MASK) Zoning floors for other lifts.

```
00: 00000000 (No zoning). To disable zoning set "LOB" and "ZON" to "00". 80: 10000000 (Level 1) 40: 01000000 (Level 2) 20: 00100000 (Level 3) 10: 00010000 (Level 4) 08: 00001000 (Level 5) 04: 00000100 (Level 6)
```

ZTM - Zoning Time setup

This sets the amount of time prior to zoning to the "LOB" or "ZON" setting.

To disable zoning set "LOB" and "ZON" to "00".

```
ZTM EEPROM Zoning time. (VALUE)
```

The time is set in 10s increments.

06:00001000 = 60s

0a: 00001010 = 100s, "1 minute 40 seconds"

12: 00010010 = 180s, "3 minutes"

#.L - Number of Lifts setup

This sets the number of lifts in the group.

All lifts within the group must be set to the same value.

```
#.L EEPROM Number of Lifts (VALUE) 01: 00000001 (1 Lift) 02: 00000010 (2 Lifts)
```

03: 00000011 (3 Lifts) 04: 00000100 (4 Lifts)

05: 00000101 (5 Lifts)

06: 00000110 (6 Lifts)

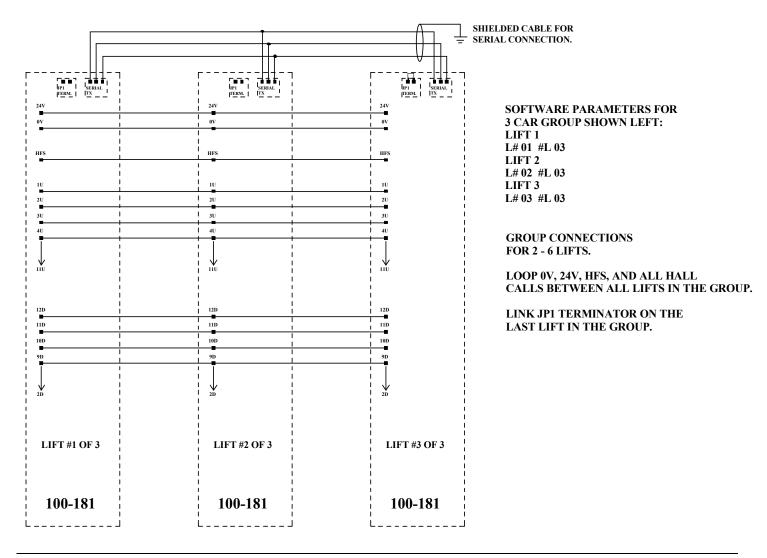
Set value to number of lifts. (01 to 06 valid values.)



Section 3. Group

Group Connections and Communication

- +24V and 0V, up and down hall calls, HFS and HFA (if USA) inputs MUST be looped between all elevators in the group.
- Group serial communication uses RS485 3-wire system.
- Controllers in the group are linked at the Serial TX terminals, SX+, SX- and GND, using shielded 3 wire serial cable.
- Install link JP1 on the last lift of the group only.
- The same version software (build date) must be used in all grouped controllers.
- See connection diagram below.



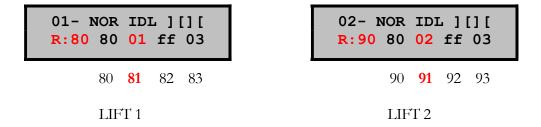
Group Checks

To ensure all the lifts in the group are communicating with each other, check the RAM address which shows the position of each lift.

Each lift has its position shown at the following RAM addresses.

- Lift 1. Ram location 81
- Lift 2. Ram location 91
- Lift 3. Ram location a1
- Lift 4. Ram location b1
- Lift 5. Ram location c1
- Lift 6. Ram location d1

To obtain RAM (R) address see Section 5, LCD Controller Status Options.



e.g. For a 2 car group. Lift 1 is on level 1. Lift 2 is on level 2.

From lift 1 controller look at RAM address 91. (lift 2 position). This should read a value of 02. From lift 2 controller look at RAM address 81. (lift 1 position). This should read a value of 01.

This proves each controller knows the position of the other lift in the group, therefore indicating serial communication established.

If controllers are not communicating correctly, a value of 00 will be shown.

Group/Duplex Faults

If group system is faulty check all wiring and connections as per Section 3. Also, ensure EEprom settings L# and #L have been set correctly. See section 2.

NB: Due to looping of 24V and 0V between all boards in the group, 24VDC shall still exist on any board, even though it may have been turned off at the main Circuit Breaker.

DO NOT remove the 0V or 24V from such boards as backfeeding shall occur which can false fire inputs.

Alternatively it is ok to remove ALL plugs from the board. (ie removal for repair)



Section 4. Inputs - Outputs

All inputs except LR, SAF, HV1 and HV2 switch low to 0V in respect to +24V. The input shall draw approx 12mA. The input LED is in series with the input. All inputs are OPTO isolated to avoid noise-related problems.

Darlington outputs (ULN2803) switch low to 0V in respect to +24V. The output can switch a maximum of 500mA. The output LED indicates the output status and shall be illuminated when the output has switched low. All outputs are OPTO isolated to avoid noise-related problems.

Transistor outputs (BD682) switch high to +24V in respect to 0V. **The output can switch a maximum of 1.5A.** The output red LED indicates transistor output on, e.g. 1P, 2P, 3P, 4P.

BRK - Brake relay output

BRK RELAY OUTPUT Brake relay output See Section 6: Motion, for more on the relay operation

BSL – Bottom SLowing input

Bottom floor position correction limit and forced slowdown limit for terminal floor. BSL LED shall be off when BSL limit is activated. BSL LED must remain off when lift is on the buffer

CBSF - Hall Button Stop (Front doors) output

CBSF TRANSISTOR OUTPUT

Hall button stop output. Activates when lift answers a front doors hall call.

CBSR - Hall Button Stop (Rear doors) output

CBSR TRANSISTOR OUTPUT

Hall button stop output. Activates when lift answers a rear doors hall call.

CC - Car Call inputs/Darlington outputs

inputs / outputs

Front doors:

1CF - I/O - 1st floor front car call/tell tale light

2CF - I/O - 2nd floor front car call/tell tale light

3CF - I/O - 3rd floor front car call/tell tale light

 $4\mathrm{CF}$ - $\mathrm{I/O}$ - 4^{th} floor front car call/tell tale light

5CF - I/O - 5th floor front car call/tell tale light

6CF - I/O - 6th floor front car call/tell tale light

Rear doors:

1CR - I/O - 1st floor rear car call/tell tale light

2CR - I/O - 2nd floor rear car call/tell tale light

3CR - I/O - 3rd floor rear car call/tell tale light

4CR - I/O - 4th floor rear car call/tell tale light

5CR - I/O - 5th floor rear car call/tell tale light

6CR - I/O - 6th floor rear car call/tell tale light

CFS - Car Fire Service input

Australia: CFS - Car Fire Service signal input.

LED on when keyed to CFS unless inverted with MOD setting.

CFS over rides HFS.

CFS shall allow only one car call to be entered and shall toggle to the latest pressed call.

When CFSS is pressed, CFS input must stay on.

USA: Fire Service Code 17.1. FS EEprom setting must be set to 01

CFS - Phase 2. In Car Fire Operation input.

CFSS - Car Fire Service Start input

Australia: CFSS - Car Fire Service Start signal input.

The CFSS LED is on when keyed to CFSS unless inverted with MOD setting.

The input is switched low to 0V.

When on CFS mode, CFSS input shall close the doors. The DOBF/DOBR and EDPF/EDPR shall be ignored.

CFSS must held on until the doors are closed. The lift shall then run to the floor selected.

USA: CFSS – **Phase 2.** In Car Call Cancel input.

DCBF - Door Close Button (Front doors) input

LED will turn on when front door close button is pressed unless inverted with CNT setting.

The front door close button closes the front doors on Independent Service.

DCBF cancels front doors timing on normal operation if DT is set to 01h.

Both the front doors detector EDPF and front door open button DOBF shall override the front door close button DCBF.

DCBR - Door Close Button (Rear doors) input

LED will turn on when the rear door close button is pressed unless inverted with CNT setting.

The rear door close button closes the rear doors on Independent Service.

DCBR cancels rear doors timing on normal operation if DT is set to 01h.

Both the rear doors detector EDPR and rear door open button DOBR shall override the rear door close button DCBR.

DCF - Door Close (Front doors) relay output

DCF RELAY OUTPUT Door Close (Front doors) relay output. See also DFCF Input.

DCR - Door Close (Rear doors) relay output

DCR RELAY OUTPUT Door Close (Rear doors) relay output. See also DFCR Input.

DDN - Direction Down output

DDN TRANSISTOR OUTPUT Down Direction indication output.

Output switches to +24V for indication of lift advanced down direction.

DDO - Door Open Disable input / Toggle Switch

Door Open Disable input

LED on when DDO input is activated.

Toggle switch also provided on board. When switch is on (down) DDO is activated.

Allows the lift to be sent to floors via car calls without the doors opening. Useful for testing/adjusting etc.

OS output shall be activated. Lift shall be taken out of the group.

DO button, Independent Service and Fire Service override DDO

DF - Down Fast relay output

DF RELAY OUTPUT Down Fast output

See Section 6: Motion, for more on the relay operation

DFCF - Door Fully Closed (Front doors) input

DFCF input must change state when the front doors reach the fully closed limit/position.

Single Front Door:

Input state can be inverted with DLI setting. See DLI in EEprom settings.

To close the lift front door, DCF relay shall pull up and stay up until the DFCF input is switched and the locks are made. If DFCF input does NOT switch, DCPfail shall appear on the LCD after a period of 25 seconds and drop DCF relay. After a further period of 15 seconds, the front door will re-open and display DCP (Door Close Protection) on the LCD. This process is repeated until the fault has been cleared and the DFCF input switches.

While in DCPfail/DCP mode, the controller switches on the **OS output**. See Inputs - Outputs, OS.

Nb: When DLM = 02, DCP fail does not apply.

Alternatively, **If DFCF** input is switched and the door locks do not make, **LCK-bad** shall appear on the LCD. DCF relay shall stay active for a period of 5 seconds to try to push the front door closed. If the door locks still fail to make then the doors shall then re-open. This process will be repeated until the fault has been cleared and the locks make.

Nb: When DLM = 02, LCK-bad does not apply, due to locks not making until a call is registered and cam lifting.

Dual Front Doors:

DLM EEprom setting must be set to 01 for dual doors.

DLI EEprom setting shall be ignored. See DLI in EEprom settings.

DFCF input is switched via the external front door close relay n/o contacts.

The door close relays drop out via the door fully closed limit switches.

When the external front door close relay is in DFCF LED will be on.

See the following DC-DCPfail flow chart for more detail.

DFCR - Door Fully Closed (Rear doors) input

DFCR input must change state when the rear doors reach the fully closed limit/position.

Single Rear Door:

Input state can be inverted with DLI setting. See DLI in EEprom settings.

To close the lift rear door, DCR relay shall pull up and stay up until the DFCR input is switched and the locks are made. If **DFCR input does NOT switch, DCPfail** shall appear on the LCD after a period of 25 seconds and drop DCR relay. After a further period of 15 seconds, the rear door will re-open and display **DCP (Door Close Protection)** on the LCD. This process is repeated until the fault has been cleared and the DFCF input switches.

While in DCPfail/DCP mode, the controller switches on the **OS output**. See Inputs - Outputs, OS.

Nb: When DLM = 02, DCP fail does not apply.

Alternatively, **If DFCR** input is switched and the rear door locks do not make, **LCK-bad** shall appear on the LCD. DCR relay shall stay active for a period of 5 seconds to try to push the rear door closed. If the door locks still fail to make then the doors shall then re-open. This process will be repeated until the fault has been cleared and the locks make.

Nb: When DLM = 02, LCK-bad does not apply, due to locks not making until a call is registered and cam lifting.

Dual Rear Doors:

DLM EEprom setting must be set to 01 for dual doors.

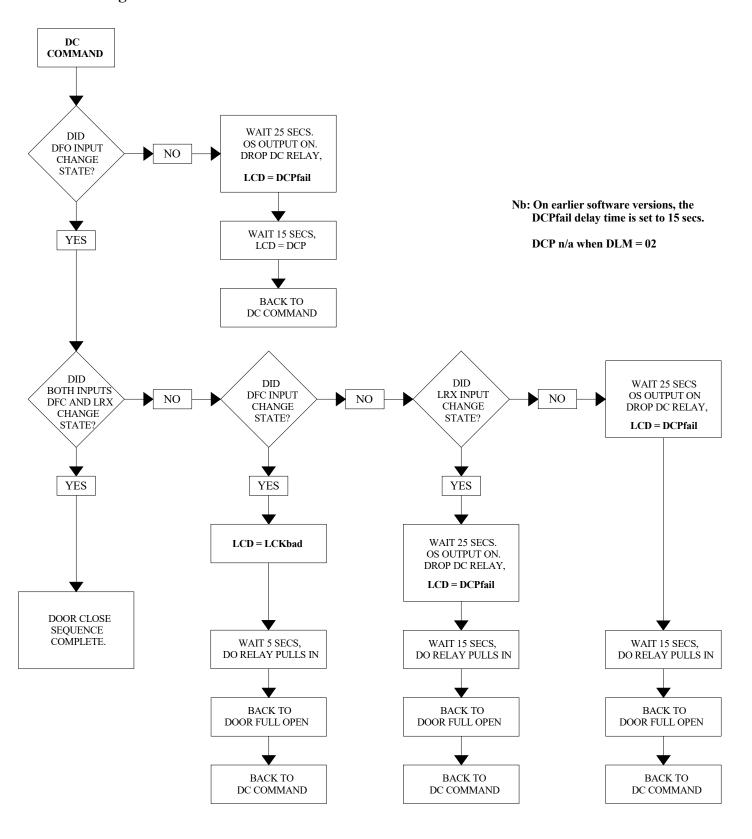
DLI EEprom setting shall be ignored. See DLI in EEprom settings.

DFCR input is switched via the external rear door close relay n/o contacts.

The rear doors close relays drop out via the rear door fully closed limit switches.

When the external rear door close relay is in DFCR LED will be on.

See the following DC-DCPfail flow chart for more detail.



DFOF - Door Fully Open (Front doors) input

DFOF input must change state when the front doors reach the fully open limit/position.

Single Front Door:

Input state can be inverted with DLI setting. See DLI in EEprom settings.

To open the front door, DOF relay shall pull up and stay up until the DFOF input is switched. **If DFOF input does NOT switch, DOPfail** shall appear on the LCD after a period of 25 seconds and drop DOF relay. After 3-5 seconds (depending on the state of locks and DFCF) DCF relay will then pull in and display **DOP (Door Open Protection)** on the LCD and close the front door. If a demand to open still exists, the front door will try to reopen. If not NOR-IDL shall appear on the LCD.

Alternatively, If DFOF input is switched and the door locks are still made, BDL (Bridged Door Lock monitoring) shall appear on the LCD. Lift will remain in BDL state with doors open until the bridge has been removed from the locks.

While in DOP/DOPfail mode, the controller switches the OS output on. See Input - Output, OS.

Dual Front Doors:

DLM EEprom setting must be set to 01 for dual doors.

DLI EEprom setting shall be ignored. See DLI in EEprom settings.

DFOF input is switched via the external front door open relay n/o contacts.

The door open relays drop out via the door fully open limit switches.

When the external front doors open relay is in DFOF LED will be on.

See the following DO-DOPfail flow chart for more detail.

DFOR - Door Fully Open (Rear doors) input

DFOR input must change state when the rear doors reach the fully open limit/position.

Single Rear Door:

Input state can be inverted with DLI setting. See DLI in EEprom settings.

To open the rear door, DOR relay shall pull up and stay up until the DFOF input is switched. **If DFOR input does NOT switch, DOPfail** shall appear on the LCD after a period of 25 seconds and drop DOR relay. After 3-5 seconds (depending on the state of locks and DFCR) DCR will then pull in and display **DOP (Door Open Protection)** on the LCD and close the rear door. If a demand to open still exists, the rear door will try to re-open. If not NOR-IDL shall appear on the LCD.

Alternatively, If DFOR input is switched and the door locks are still made, BDL (Bridged Door Lock monitoring) shall appear on the LCD. Lift will remain in BDL state with door opens until the bridge has been removed from the locks.

While in DOP/DOPfail mode, the controller switches the OS output on. See Input - Output, OS.

Dual Rear Doors:

DLM EEprom setting must be set to 01 for dual doors.

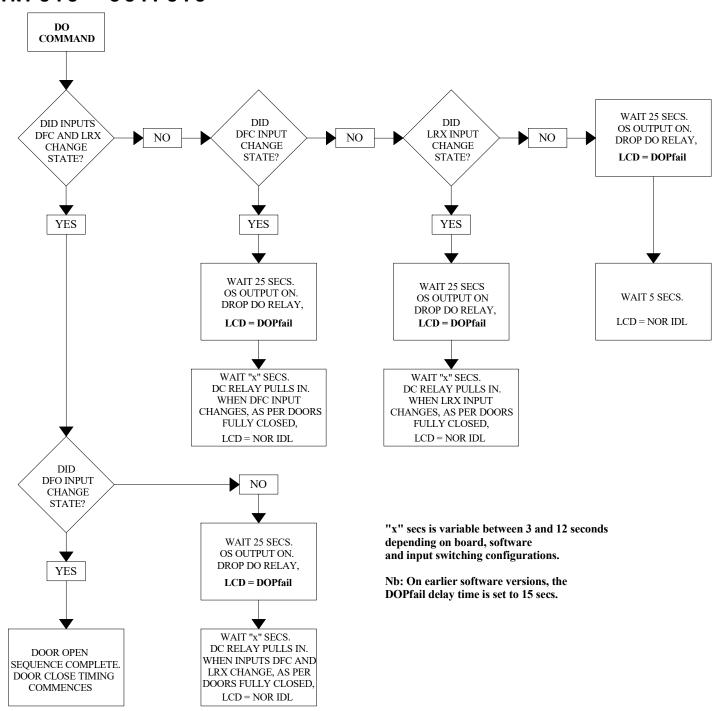
DLI EEprom setting shall be ignored. See DLI in EEprom settings.

DFOR input is switched via the external rear door open relay n/o contacts.

The door open relays drop out via the door fully open limit switches.

When the external rear doors open relay is in DFOR LED will be on.

See the following DO-DOPfail flow chart for more detail.



DHC - Down Hall Call inputs/Darlington outputs

inputs/outputs

Front Doors:

| 2DF | I/O | 2 nd floor DN call/tell tale light |
|-----|-----|-----------------------------------------------|
| 3DF | I/O | 3 rd floor DN call/tell tale light |
| 4DF | I/O | 4th floor DN call/tell tale light |
| 5DF | I/O | 5 th floor DN call/tell tale light |
| 6DF | I/O | 6 th floor DN call/tell tale light |

Rear Doors:

2DR I/O 2nd floor DN call/tell tale light

| 3DR | I/O | 3 rd floor DN call/tell tale light |
|-----|-----|-----------------------------------------------|
| 4DR | I/O | 4 th floor DN call/tell tale light |
| 5DR | I/O | 5 th floor DN call/tell tale light |
| 6DR | I/O | 6 th floor DN call/tell tale light |

DN - Down Relay output

DN RELAY OUTPUT Down relay output See Section 6: Motion, for more on the relay operation

DOBF - Door Open Button (Front doors) input

LED off when front door open button is pressed unless inverted with CNT setting..

The front door open button is used to open the front doors at floor level. (DZ on)

The DOBF shall override the front door close button (DCBF).

When DOBF input is off for extended periods (doors being held open) OS output will turn on as per EDPF operation. See Inputs – Outputs, EDPF.

DOBR - Door Open Button (Rear doors) input

LED off when rear door open button is pressed unless inverted with CNT setting..

The rear door open button is used to open the rear doors at floor level. (DZ on)

The DOBR shall override the rear door close button (DCBR).

When DOBR input is off for extended periods (doors being held open) OS output will turn on as per EDPR operation. See Inputs – Outputs, EDPR.

DOF - Door Open (Front doors) relay output

DOF RELAY OUTPUT Door Open (Front doors) relay output. See also DFOF Input.

DOR - Door Open (Rear doors) relay output

DOR RELAY OUTPUT Door Open (Rear doors) relay output. See also DFOR Input.

DS - Down Slow relay output

DS RELAY OUTPUT Down slow output See Section 6: Motion, for more on the relay operation

DUP - Direction Up output

DUP TRANSISTOR OUTPUT Up Direction indication output.

Output switches to 24Vdc for indication of lift advanced up direction.

DZ - Door Zone input

DZ LED shall be on when lift is in the Door Zone.

DZ input controls DZ relay.

See also Inputs - Outputs, DZ - Door Zone relay output

Note: At floor level both MSD and MSU zones must be within the door zone (DZ).

DZ – Door Zone relay output

DZ RELAY OUTPUT

DZ relay pulls up when DZ input is on.

The external DZ C, N/O and N/C contacts are NOT to be used. Both contacts are already used. (see P2 of ECD circuit diagrams).

See also Inputs - Outputs, DZ - Door Zone input

EDPF - Electronic Door Protection (Front doors) input

EDPF - Electronic Door Protection Front input.

EDPF LED shall be off when the light ray is obstructed, unless inverted with CNT setting.

The loss of EDPF input shall reopen the doors when on normal or independent modes. The doors shall remain open until the obstruction is removed and EDPF input turns back on.

EDPF operation with Eeprom setting NR = 00 or 03;

After 30 secs with EDPF off and demand exists for the lift via latched hall or car calls, the lift shall be determined Out of Service. OS output will turn on, cancelling all hall calls (not car calls). Lift will remain in OS state until EDPF turns back on and doors are allowed to close.

EDPF operation with Eeprom setting NR = 04;

After 180 secs with EDPF off and demand exists for the lift via latched hall or car calls, the lift shall be determined Out of Service. OS output will turn on, cancelling all hall calls (not car calls).

Lift shall remain in OS state for 10 secs. OS then turns off and lift goes back into service and hall calls can be latched again. Sequence repeats if EDPF remains off. This setting is used for nursing homes to allow for longer door open times.

See Inputs – Outputs, OS.

See also EEprom settings, NR

EDPR - Electronic Door Protection (Rear doors) input

EDPR - Electronic Door Protection Rear input.

EDPR LED shall be off when the light ray is obstructed, unless inverted with CNT setting.

The loss of EDPR input shall reopen the doors when on normal or independent modes. The doors shall remain open until the obstruction is removed and EDPR input turns back on.

EDPR operation with Eeprom setting NR = 00 or 03;

After 30 secs with EDP off and demand exists for the lift via latched hall or car calls, the lift shall be determined Out of Service. OS output will turn on, cancelling all hall calls (not car calls). Lift will remain in OS state until EDPR turns back on and doors are allowed to close.

EDPR operation with Eeprom setting NR = 04;

After 180 secs with EDPR off and demand exists for the lift via latched hall or car calls, the lift shall be determined Out of Service. OS output will turn on, cancelling all hall calls (not car calls).

Lift shall remain in OS state for 10 secs. OS then turns off and lift goes back into service and hall calls can be latched again. Sequence repeats if EDPR remains off. This setting is used for nursing homes to allow for longer door open times.

See Inputs – Outputs, OS.

See also EEprom settings, NR

EP - Emergency Power input

EP – For hydraulic elevator operation only

EP LED shall be on when emergency power is activated.

When EP input is activated the lift shall return to the lowest level and open its doors. The doors will then close and shall remain closed until the signal is lost or the door open button is pressed.

Lift shall remain out of service (OS output will activate.) while EP is on.

EQK – Earthquake Detection input. (Siesmic or Counterweight displacement switch)

EQK LED shall be on when EQK input is activated.

EQK shall be shown as the lift status on the LCD screen.

a: If the lift is in motion and EQK is activated, the lift shall stop at the next possible floor and remain stopped with the doors open.

b: If the lift stops between floors due to a power failure and power is restored with EQK input on, the lift shall remain stopped.

c: If the lift is stopped at a floor and EQK is activated, the lift shall remain stopped with the doors open.

d: If a power failure occurs while the lift is at a floor, then is restored with EQ activated, the lift shall remain stopped at that floor and open both front and rear doors, regardless if it is a front or rear door floor to release passengers.

EQK status, once activated, shall not reset if the EQK input turns off.

EQK status, once activated, <u>shall not reset</u>, if a power off/on cycle occurs as the EQK status is stored in Eeprom EQK status shall reset by an inspection on/off cycle with EQK input off

HCB - Hall Call Bypass Input

HCB/SIn3

LED shall be on when lift is on Hall Call Bypass.

Used in conjunction with a load weighing switch. Eg. when car is full, input is turned on.

Lift will ignore (but not cancel) hall calls while HCB input is on.

HFA - Hall Fire Alternate input

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

HFA LED shall be on when the fire alarm initiating device is activated at the designated floor. When on normal operation mode, the lift shall return to the Hall Fire Alternate (HFA) floor as defined by EEProm setting HAF/HAR.

HFL - Hall Fire Light output

HFL - DARLINGTON OUTPUT

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

This output shall be activated when on fire service to control HFL relay which disconnects HF- (see page 3 and 4 of ECD circuit diagrams) to render call registered, directional lights and landing indicators inoperative as per code requirement.

Note: Car position indicators and position indicators at the designated level and fire control station shall remain operative when on fire service.

HFM Hall Fire Machine room/Hoist way input

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

HFM LED shall be on when a fire alarm initiating device is activated in the machine room or in the lift shaft.

Causes the illuminated visual signal to turn on intermittently (flash)

See Inputs – Outputs, HFV.

HFR - Hall Fire Reset Input

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

HFR input used to remove elevator from Phase 1 operation

HFR LED shall be on when keyed to HFR (reset).

HFS - Hall Fire Service input

HFS initiates the fire service recall operation

Australia: HFS LED shall be on when HFS recall is activated. (Unless inverted with MOD setting) via the fireman's hall fire service key switch

If lift is on normal operation mode and HFS is activated, the lift shall return to the Hall Fire Service (HFS) floor as defined by EEProm setting HSF/HSR.

USA: Fire Service Code 17.1. FS EEprom setting must be set to 01

HFS LED shall be on when **HFS/PHASE 1** recall is activated. (Unless inverted with MOD setting) via the fire recall switch or a fire alarm initiating device

If lift is on normal operation mode and HFS/PHASE 1 is activated, the lift shall return to the HFS floor as defined by EEprom setting HSF/HSR.

See also EEprom setting HFA.

HFV - Hall Fire Visual signal output

HFV - DARLINGTON OUTPUT

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

This output shall be activated to control the illuminated visual signal.

HFV output will turn on intermittently (flash) if the HFM input is activated. See Inputs – Outputs, HFM.

HV2 - High Voltage input

<u>USA Only. HV2</u> – High voltage processor input for monitoring 'BDL' (Lift Status) for the landing locks.

HV2 LED shall be on when door locks are made.

HV2 - Ram address R:43

IDN - Inspection Down input

IDN - Inspection down signal input

IDN LED shall be on when down inspection button pressed.

Momentary push button switch also provided on board for IDN

IND - Independent Service input

IND - Independent service input.

IND LED shall be on when keyed to IND unless inverted with MOD setting.

Independent service is the same as exclusive service.

If the lift is on normal operation mode and the lift is keyed to independent service the operation shall be as follows. The car doors shall remain open. When a car call is entered the doors shall close only whilst the call button is being pressed. This call button operates as a dual call enter and door close button. Alternatively you may enter the call with the car call button and then use the door close button to close the doors.

Only one call may be entered at a time.

To change the desired destination floor, press the new car call button to toggle the call.

Operation modes including Car Fire Service, Hall Fire Service, Inspection and Emergency lowering operation shall override Independent Service.

INSP - Inspection Control input

INSP LED shall be off when on inspection.

Toggle switch also provided on board for INSP. When switch is down, INSP is ON.

Note: Top of car inspection must be OFF for on board Inspection switch/buttons to be operative.

IUP - Inspection Up input

IUP - Inspection up signal input

IUP LED shall be on when up inspection button pressed.

Momentary push button switch also provided on board for IUP

LEV - Leveling relay output

LEV RELAY OUTPUT

Relay pulls up when lift leveling or re-leveling to floor

LR - Lock Relay input.

LR - Lock Relay input for LR Relay. High voltage input.

LR input controls LR relay. The LR n/o contacts are used in the safety circuit. (See page 2 of ECD circuit diagrams)

LR and LRX inputs are wired in parallel. See also Inputs – Outputs LRX

LR - Lock Relay output

LR RELAY OUTPUT Relay pulls up when LR input is on. See also Inputs – Outputs LR

LRX - Aux LR input.

LRX/HV1 - Lock input for processor. High voltage input. Also used for monitoring 'BDL' (Lift Status). LRX and LR inputs are wired in parallel. See also Inputs – Outputs LR (See page 2 of ECD circuit diagrams) LRX - Ram address R:44

M3 - Door Locks input

M3 - Lock input for **processor**. High voltage input (See page 2 of ECD circuit diagrams) M3 - Ram address R:46

MSD - Magnetic Switch Down input

MSD - Input pulls up on board relay MSD which is used in the masking/re-leveling circuit and inputs to tell the lift to re-level and count.

Ensure the MSD slowing input is activated **before** the Bottom Slowing Limit (BSL) at the bottom floor.

Counting Operation (MSL=00) - When the lift is running down between floors it shall advance the position count when a MSD input is received. The lift indicator outputs 1P to 6P shall change accordingly. The LCD position shall remain the same until the lift passes through DZ. At floor level the MSD magnets must be within the DZ magnet or a dual advance count may occur.

Re-leveling Operation - If the lift is stationary at a floor and MSD is off with DZ and MSU on then the lift shall relevel up (LUP displayed on LCD) until MSD is switched on again. If the lift fails to re level to the floor after 3 consecutive, 10 second attempts, LEV will be displayed on the LCD. Lift shall no longer attempt to re level. Note: LEV status does not take the lift out of service.

A re-level shall only occur approximately 3 seconds after a run or previous re-level whilst lift is on an appropriate mode.

A re-level shall only occur if the doors are fully closed or fully open

MSU - Magnetic Switch Up input

MSU - Input pulls up on board relay MSU which is used in the masking/re-leveling circuit and inputs to tell the lift to re-level and count.

Ensure the MSU slowing input is activated **before** the Top Slowing Limit (TSL) at the top floor.

Counting Operation (MSL=00) – When the lift is running up between floors it shall advance the position count when a MSU input is received. The lift indicator outputs 1P to 6P shall change accordingly. The LCD position shall

remain the same until the lift passes through DZ. At floor level the MSU magnets must be within the DZ magnet or a dual advance count may occur.

Re-leveling Operation - If the lift is stationary at a floor and MSU is off with DZ and MSD on then the lift shall relevel down (LDN displayed on LCD) until MSU is switched on again. If the lift fails to re level to the floor after 3 consecutive, 10 second attempts, **LEV** will be displayed on the LCD. Lift shall no longer attempt to re level.

Note: LEV status does not take the lift out of service.

A re-level shall only occur approximately 3 seconds after a run or previous re-level whilst lift is on an appropriate

A re-level shall only occur if the doors are fully closed or fully open

NDGF - Nudging Buzzer output front doors

NDGF - DARLINGTON OUTPUT

NDGF is used to activate an audible signal when lift on HFS recall

NDGF can also be used to operate an audible floor passing tone device

NDGF can also be used to operate a door nudging buzzer

See also EEprom settings, NR

NDGR - Nudging Buzzer output rear doors

NDGR - DARLINGTON OUTPUT

NDGR is used to activate an audible signal when lift on HFS recall

NDGR can also be used to operate an audible floor passing tone device

NDGR can also be used to operate a door nudging buzzer

See also EEprom settings, NR

NRF - Nudging output front doors

NRF - DARLINGTON OUTPUT

NRF output turns on when the lift is on front door nudging mode.

In door nudging mode, the doors will close regardless of EDPF input state.

NRF output is used to activate a relay. The relay contacts are used to signal the front door operator to close the doors at a reduced speed and torque to avoid injury.

Nudging mode occurs when front doors are held open via EDPF for more than 20 seconds after door timing has expired. Lift must be in NOR mode (normal operation) for nudging to operate.

See also EEprom settings, NR

NRR - Nudging output rear doors

NRR - DARLINGTON OUTPUT

NRR output turns on when the lift is on rear door nudging mode.

In door nudging mode, the doors will close regardless of EDPR input state.

NRR output is used to activate a relay. The relay contacts are used to signal the rear door operator to close the doors at a reduced speed and torque to avoid injury.

Nudging mode occurs when rear doors are held open via EDPR for more than 20 seconds after door timing has expired. Lift must be in NOR mode (normal operation) for nudging to operate.

See also EEprom settings, NR

OS - Out of Service output

OS TRANSISTOR OUTPUT Out of service output

This signal turns on whenever the lift is out of the group and therefore not available to answer hall calls.

If safeties are lost or the lift is not in normal mode of operation this signal shall activate.

NB: If EEprom setting, DRV = 03 or 0A, CFS and IND do not turn on OS output

PI - Position Indicator output

PI transistor position outputs switch high to 24Vdc and are used for indication of lift position.

This signal is the advanced lift position count.

Front Doors:

| 1PF TRANSISTOR OUTPUT Position | on 1 output |
|--------------------------------|-------------|
| 2PF TRANSISTOR OUTPUT Position | on 2 output |
| 3PF TRANSISTOR OUTPUT Position | on 3 output |
| 4PF TRANSISTOR OUTPUT Position | on 4 output |
| | on 5 output |
| 6PF TRANSISTOR OUTPUT Position | on 6 output |

Rear Doors:

| 1PR | TRANSISTOR OUTPUT | Position 1 output |
|-----|-------------------|-------------------|
| 2PR | TRANSISTOR OUTPUT | Position 2 output |
| 3PR | TRANSISTOR OUTPUT | Position 3 output |
| 4PR | TRANSISTOR OUTPUT | Position 4 output |
| 5PR | TRANSISTOR OUTPUT | Position 5 output |
| 6PR | TRANSISTOR OUTPUT | Position 6 output |

Note: The LCD displays the actual and not the advanced position (PI) count and the PI output is in **decimal** format only.

PRK - Parking function input

PRK LED shall be on when lift is on park.

When PRK input is active, the lift shall remain at the floor with the doors open, when on normal or independent operation.

All car calls and door close buttons shall be ignored.

The controller switches the OS output on. See Input - Output, OS.

USA Only. Fire Service Code 17.1. FS EEprom setting must be set to 01

PRK input shall be activated via the "hold" key switch position when on Fire Operation - Phase 2. The lift will remain at the floor with the doors open. Door close buttons shall be inoperative and car calls shall not be registered.

PRV - Proving Circuit input

PRV input may be required to be on prior to a run being initiated, depending on the DRV setting. See Section 6: Motion, for more on PRV input conditions

The PRV input is used to ensure the drive contactors have been released on stopping

Some DRV settings do not require the PRV input to be on prior to a run, (see Section 6: Motion) however, if EEprom setting PRV is set to "01" PRV input is required to be on prior to starting a run, irrelevant of DRV type selected.

PRV input is also used to complete a run on DRV setting 03.

See also EEprom settings, PRV

PULSE – Pulse Counting input

PULSE – Optical Pulse Counting input.

The controller uses this input only when EEProm MSL is set to "01". See section 6: Motion – EEprom MSL setting "01"

0V input pulse recommended every 10mm to 20mm of car travel.

SAF - Safety Circuit input

SAF – Safety Circuit input for **processor**. High voltage input

SAF LED shall be on when safety circuit is made.

Safety circuit input SAF must be on for normal operation. SAF input is supplied from the end of the safety circuit (normally terminal 16 - See page 2 of ECD circuit diagrams). If this input is lost then the SAF LED shall be off and the LCD lift status shall show SAF.

SAF - Ram address R:45

Sin1 - BKSW - Brake Switch Input

For brake switch monitoring.

Brake lift is monitored via brake switches on the hoist machine, which input 0V to BKSW input when fully lifted. LED on when brake is fully lifted.

Malfunctioning brake shall cause either of 2 errors – BSD or BST

BSD - If brake does not drop 1 second from when lift stops with the doors closed.

Note: BSD error shall only set when the doors are closed to enable lift to re-level with the doors open

BST - If brake does not lift once run is initiated.

See also EEprom settings, BST

See also LCD lift status BSD, BST.

SIn3 - HR Input

Used to recall a lift to a particular floor in an emergency.

When SIN3 switches to 0V, the lift shall cancel all calls (car and hall if simplex, car only if duplex), stop at the next available landing without opening its doors and return to the floor set at parameter HRF or HRR.

When in HR mode, the lift shall be out of service as indicated by OS output turning on. Also, while the lift is in HR mode output SO2 is turned on, for indication if required.

Once the lift arrives at the designated floor it will open its doors for the time set in DTRF or DTRR. Nb: If SIN4 input is held on the lift shall remain at the HR floor with the doors open. DTRF and DTRR shall not operate.

If the lift is not turned to IND or CFS after this time it returns to normal operation.

See also EEprom settings HRF, HRR, DTRF and DTRR.

SO1 - Inspection Relay Output/Correction Run Output

Dependant on DRV setting;

This output shall be activated when the lift is on inspection. To be used for driving an external inspection relay, where extra inspection contacts may be required. Eg. Inspection contact in series with up fast speed valve, so lift travels on slow speed when on inspection.

Not applicable when DRV is set "03" or "0A". When DRV = 0A or 03, this output shall be activated when the lift is performing a correction run. To be used for driving an external relay, where the contacts may be required for a correction speed input to the drive.

See Section 6: Motion, 03 and 0A.

SO2 – HR Output

While the lift is in HR mode output SO2 is turned on, for indication if required.

See also Inputs – Outputs SIN3- HR

SP1 - Multi Purpose output 1

SP1 RELAY OUTPUT Star contactor output

See Section 6: Motion, for more on the relay operation

See also EEprom settings ST2 - Star/Delta changeover time and SDX - Star Delta Exchange time

SP2 - Multi Purpose output 2

SP2 RELAY OUTPUT Delta contactor output

See Section 6: Motion, for more on the relay operation

See also EEprom settings ST2 - Star/Delta changeover time and SDX - Star Delta Exchange time

SP3 - Multi Purpose Output 3

SP3 RELAY OUTPUT Spare relay output 3

SP3 may be used for Inspection Speed input, depending on DRV setting

SP3 may be used for auxiliary leveling pump operation, depending on DRV setting. See also EEprom settings ALP See Section 6: Motion, for more on the relay operation

SP4 - Multi Purpose output 4

SP4 RELAY OUTPUT Spare relay output 4

Australia: SP4 relay pulls in when SAF input is active.

On loss of safety circuit (and SAF input), SP4 relay drops out.

SP4 relay contacts may be used to disconnect the door operator from the supply on loss of the safety circuit.

USA: Fire Service Code 17.1. FS EEprom setting must be set to 01

When Fire Recall - Phase 1 activated, SP4 n/o relay contact is used to override the emergency stop switch in the

TSL - Top SLowing input

Top floor position correction limit and forced slowdown limit for terminal floor.

TSL LED shall be off when TSL limit is activated.

TSL LED must remain off when lift is at the highest point in the shaft, ie counterweight landed or ram fully extended

UD - Up/Dn relay output

UD RELAY OUTPUT Com. UP/DN output. See Section 6: Motion, for more on the relay operation

UF - Up Fast relay output

UF RELAY OUTPUT Up fast output See Section 6: Motion, for more on the relay operation

UHC - Up Hall Call inputs / outputs

inputs / outputs

Front Doors:

| 1UF | I/O | 1st floor UP call/tell tale light |
|-----|-----|-----------------------------------------------|
| 2UF | I/O | 2 nd floor UP call/tell tale light |
| 3UF | I/O | 3 rd floor UP call/tell tale light |
| 4UF | I/O | 4 th floor UP call/tell tale light |
| 5UF | I/O | 5 th floor UP call/tell tale light |

Rear Doors:

| 1UR | I/O | 1st floor UP call/tell tale light |
|-----|-----|-----------------------------------------------|
| 2UR | I/O | 2 nd floor UP call/tell tale light |
| 3UR | I/O | 3 rd floor UP call/tell tale light |
| 4UR | I/O | 4th floor UP call/tell tale light |
| 5UR | I/O | 5 th floor UP call/tell tale light |

UP - Up relay output

UP RELAY OUTPUT Up relay output See Section 6: Motion, for more on the relay operation

US - Up Slow relay output

US RELAY OUTPUT Up slow output See Section 6: Motion, for more on the relay operation



Section 5. Liquid Crystal Display

Understanding the LCD

Reading the liquid crystal display Modes, Position, Address' and status

Note: LCD contrast is set via POT located to the upper left of LCD. (POT 2.)

LCD Status Line

LCD Position & Direction

02u NOR IDL][][ECD Aust. V-4.22 The lift position is shown in the top left of the LCD display, followed by the current demand direction.

The left side example shows the lift on the 2nd floor with an up direction

LCD Modes

02d NOR RDN][][ECD Aust. V-4.22 The lift modes are shown in the top left centre of the LCD display. The left side example shows the lift on Normal

- CFS Lift on Car Fire Service
- DDO Door Open Disable (Toggle switch provided on board)
- EP Lift on Emergency Power
- EQK Earthquake input activated
- HCB Hall Call Bypass
- HFA Lift on Hall Fire Alternate Service (USA-Fire Service Code 17.1 only)
- HFS Lift on Hall Fire Service
- IND Lift on Independent Service
- INS Lift on Inspection Service (Toggle switch provided on board)
- NOR Lift on Normal
- NPT No Pulse Time out (Fatal error. See Section 6, Counting method 01, NPT)
- PRK Lift on Parking
- ZON Lift zoned/zoning to floor

LCD Lift Status

02d NOR RDN][][ECD Aust. V-4.22 The lift status is shown to the top right centre of the LCD display. The left side example shows the lift Running Down

- BDL Bridged door lock. Doors shall remain open until bridge is removed. See DFOF/DFOR input
- DCP Fail door close protection. See DFCF/DFCR input
- DOP Fail door open protection. See DFOF/DFOR input
- IDL Lift idle
- LCK Door Locks not made. See DFCF/DFCR input
- LDN Leveling down, displays on re-level down. See MSU input
- LEV Leveling blocked, displays on re-leveling failed and disabled. See MSD/MSU input
- LRN Learning floor operation in progress.
- LUP Leveling up, displays on re-level up. See MSD input
- PRV Waiting PRV input to run. See PRV input
- RDN Running down
- RPT Run protection time exceeded. Fatal error. See EEprom settings RPT
- RUP Running up
- SAF Lost safety circuit. See SAF input

LCD Door Modes

02- NOR LCK ><][
ECD Aust. V-4.22

The door modes for both front and rear are shown to the top right of the LCD display with the front door mode is on the left and the rear door is on the right.

The above example shows the front doors are closing whereas the rear doors are already closed.

The front and rear door modes will be shown separately with these following statuses:

- <> Doors opening
- [] Doors open
- >< Doors closing
-] [Doors closed

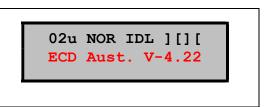
But both of them will be commonly shown at one with these following statuses:

- -bad Doors fully closed but door locks not made. See DFC input
- -fail Doors failed on DOP or DCP. See DFC/DFO input
- -- Doors on other control. ie Inspection.

02- NOR LCK -bad ECD Aust. V-4.22 The left side example shows both the front door and rear door are having doors fully closed signal, but door locks have not made.

LCD Control Buttons

The Control buttons are used for accessing and programming the second line of the LCD display



Buttons -

-]
- ×
- ENT

- > =FORWARDS
- < = BACKWARDS
- ^ = UP
- v = DOWN
- ENT = ENTER

LCD Display Options

Use the forwards and backwards buttons to cycle through the available options

02- NOR IDL][][ECD Aust. V-4.22

Text plus software version

∧ UP

02- NOR IDL][][Bld: Feb 07 2017 Software Build date

> FORWARDS

02- NOR IDL][][BOT 01 :00000000

EEProm settings and values

Press \land and \lor to scroll through the adjustable EEprom settings.

See Section 2, EEprom settings

> FORWARDS

02- NOR IDL][][R:00 00 fc fe e9

- R internal ram address' and values
- X internal ram address' and values

> FORWARDS

LIQUID CRYSTAL DISPLAY

02- NOR IDL][][
Log Run/Door Ops

Number of runs or front door/rear operations

The counting value is in decimal.

> FORWARDS

02- NOR IDL][][
Flr Positioning

Floor Positioning

See Motion. Counting method 01.



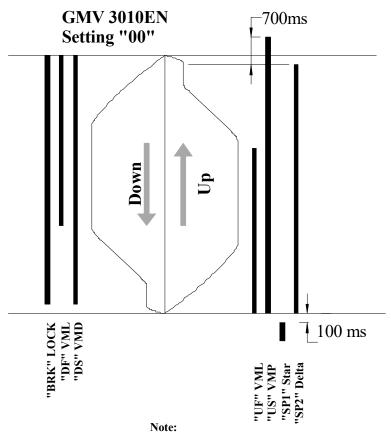
Section 6. Motion

Motion Control Outputs

Drive settings and their output status.

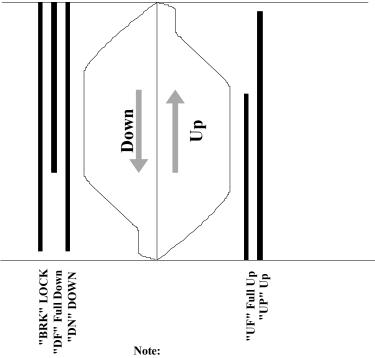
The controller may output to various different drives as per the list below depending on the DRV EEProm setting. The following diagrams only indicate the drive outputs but do not show re-leveling functions and timing.

DRV...EEPROM...Drive control type.

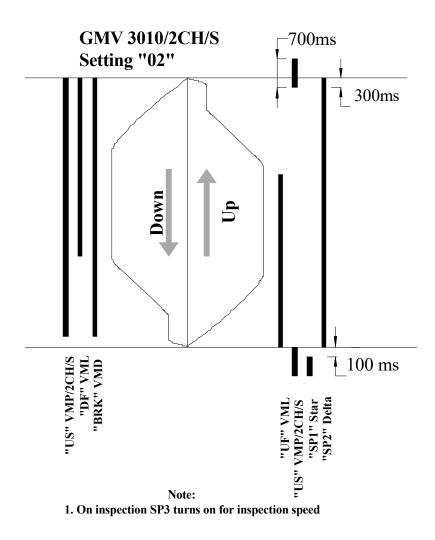


1. On inspection SP3 turns on for inspection speed

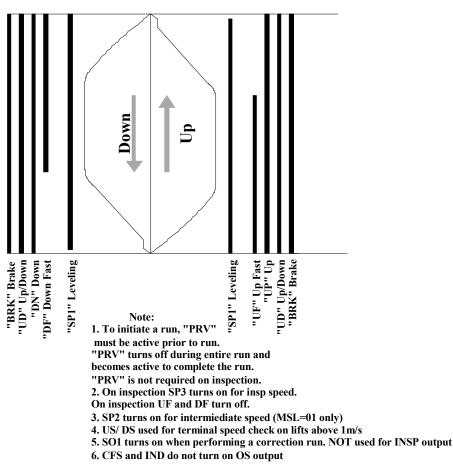
DYNAHYD "DA VALVE" Setting "01"



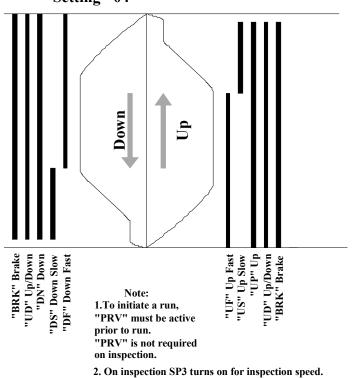
- 1. On inspection SP3 turns on for inspection speed
- 2. To initiate a run, PRV input must be on

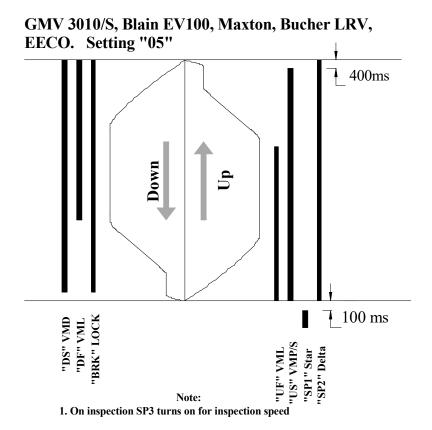


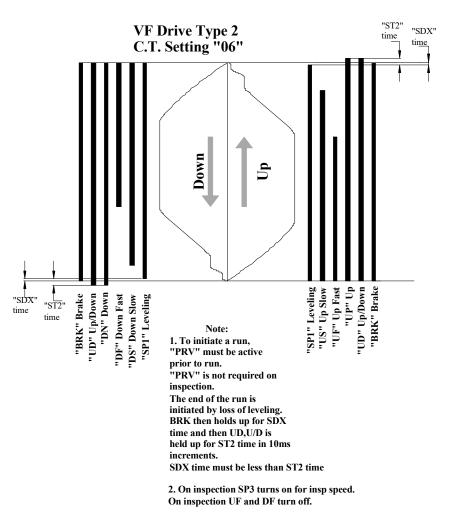
VF Drive Type 1 Keb, B&F, Zetadyn, C.T. Setting "03"

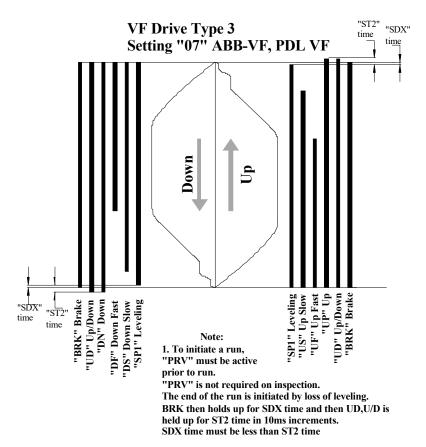


2 Speed AC Setting "04"









2. On inspection SP3 turns on for insp speed. On inspection SP1 turns off.

ABB VF

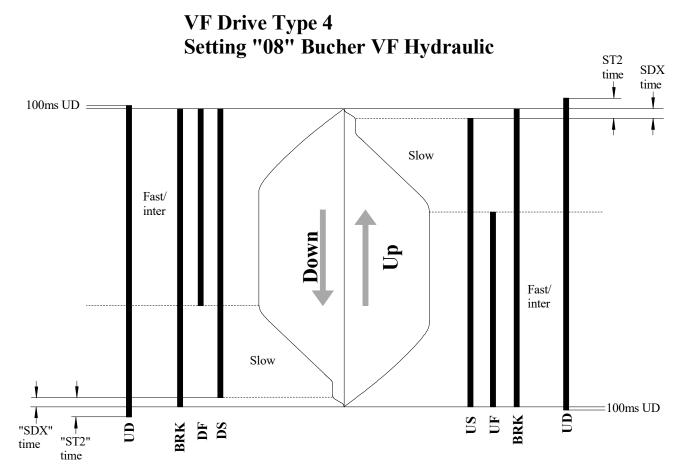
PDL VF. MULTI REF. 3 WIRE CONTROL

MF14 MF15 MF16

| SPEED | DS/US | UF/DF | SP1 | FUNCTION | |
|-----------|-------|-------|-----|-----------------------------------------|---|
| N/A | 1 | 0 | 0 | N/A 0 rpm | |
| INSP SLOW | 0 | 1 | 0 | RPM / Contract fpm x 10 = set for 10fpm | ı |
| INSP FAST | 1 | 1 | 0 | RPM / Contract fpm x 50 = set for 50fpm | ı |
| LEV | 0 | 0 | 1 | RPM / Contract fpm x 10 = set for 10fpm | |
| SLOW | 1 | 0 | 1 | RPM / Contract fpm x 25 = set for 25fpm | 1 |
| INTER | 0 | 1 | 1 | RPM / 0.75 = set for 75% Cont Spd | Ī |
| FAST | 1 | 1 | 1 | Set as per motor rpm sync spd (RPM) | |

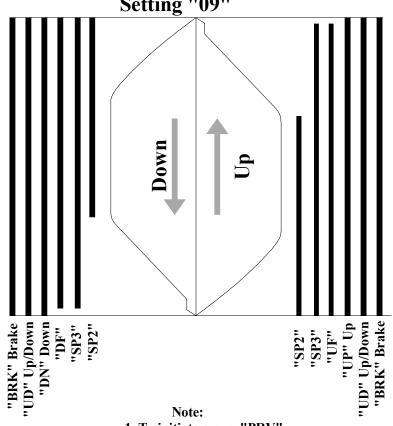
| 1 | SPEED | DS/US | UF/DF | SP1 | MULTI REF. FUNCTIONS |
|---|---------------|-------|-------|-----|-------------------------|
| 1 | N/A | 1 | 0 | 0 | N/A 0 rpm |
| 1 | INSP SLOW -M2 | 0 | 1 | 0 | Set for 10fpm |
| 1 | INSP FAST -M6 | 1 | 1 | 0 | Set for 50fpm |
| 1 | LEV -M1 | 0 | 0 | 1 | Set for 10fpm |
| 1 | SLOW -M5 | 1 | 0 | 1 | Set for 25fpm |
| 1 | INTER -M3 | 0 | 1 | 1 | Set for 75% Cont Spd |
| 1 | FAST -M7 | 1 | 1 | 1 | Contract Speed (as a %) |

ECD DRV Setting - "07"



Note:
PRV must be active prior to run.
PRV is not required on inspection.
SP3 turns on for insp speed.
The end of the run is initiated by loss of leveling.
BRK then holds up for SDX time and then UD is held up for ST2 time in 10ms increments.
SDX time must be less than ST2 time.
Default SDX=32, ST2=33

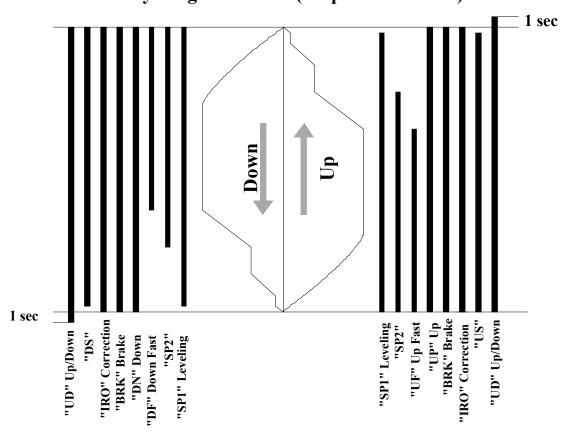
VF Drive Type 5 THY CPIK-VF. Setting "09"



1. To initiate a run, "PRV" must be active prior to run. "PRV" turns off during entire run and becomes active to complete the run. "PRV" is not required on inspection.

| | SP2 | SP3 | UF/DF |
|------------------|-----|-----|-------|
| CREEP SPEED | 0 | 1 | 1 |
| INSPECTION SPEED | 0 | 1 | 0 |
| MIDDLE1 SPEED | 1 | 1 | 0 |
| HIGH SPEED | 1 | 1 | 1 |

VF Drive Type 6
Setting "0A" Gefran with DB
Similar to "03" with UD delay off for
Synch gearless AC. (drop DB contactor)



Note:

- 1. To initiate a run, "PRV"
- must be active prior to run.
- "PRV" turns off during entire run and

becomes active to complete the run.

- "PRV" is not required on inspection.
- 2. On inspection SP3 turns on for insp speed.

On inspection UF and DF turn off.

- 3. SP2 turns on for intermiediate speed (MSL=01 only)
- 4. UD relay has 1.0 sec delay off after completion of run
- 5. US/DS used for terminal speed check on lifts above 1m/s
- 6. SO4/IRO turns on when performing a correction run. NOT used for INSP output
- 7. CFS and IND do not turn on OS output

Counting Method "00" - Magnet Counting.

EEProm MSL setting "00"

The controller counts its position within the lift shaft using the DZ – Door Zone Input, MSU – Magnet Switch Up Input, MSD – Magnet Switch Down Input, TSL – Top Slowing Limit and BSL – Bottom Slowing Limit.

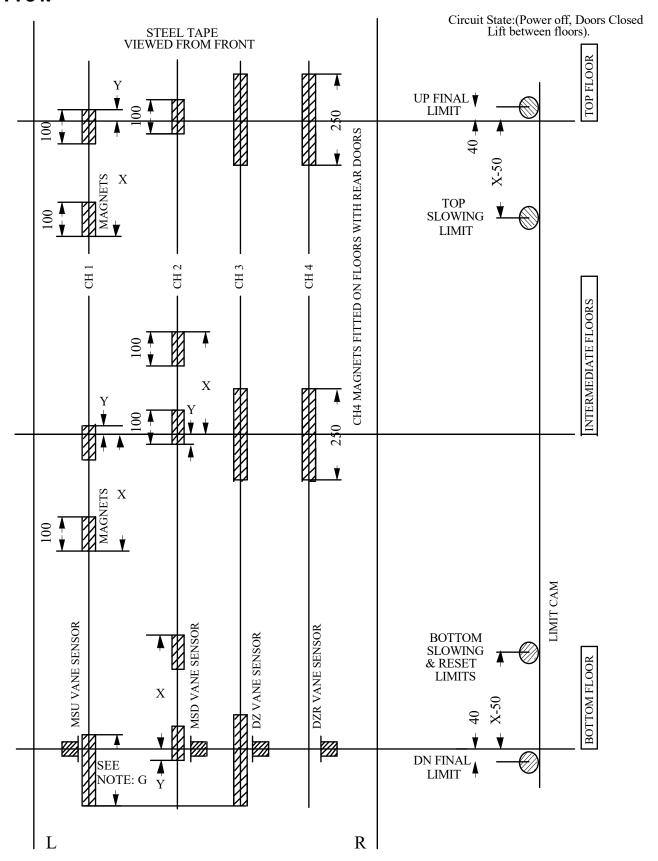
If the lift is stationary or running down and BSL input is removed, the lift shall reset to the bottom floor. If running down in fast speed, the fast speed inputs shall be turned off.

If the lift is stationary or running up and TSL input is removed, the lift shall reset to the top floor. If running up in fast speed, the fast speed inputs shall be turned off.

The shaft information at floor level must be as per the Counting Method "00" Shaft Layout drawing in that the MSD and MSU vanes must be within the door zone. See the diagram; "Counting Method "00" Shaft Layout" at the end of this section.

If the lift was to leave the bottom floor in the up direction heading to the third landing it would count as follows.

- While traveling up fast all MSD out of the DZ shall be ignored.
- As the lift travels up fast and passes MSU slowing magnet for level 2, the advance count is shown by transistor outputs 1P-8P.
- As the lift travels up fast and passes the DZ magnet for level 2 (MSU and MSD ignored/masked by DZ) the position count as shown on the LCD shall increment to level 2.
- As the lift travels up fast and passes MSU slowing magnet for level 3, the advance count is shown by transistor outputs 1P-6P. As the lift advance counts, slowing shall be initiated for level 3.
- The lift shall now level into the third floor. The position count shall increment to level 3 when the DZ vane is entered. The lift shall remain running until both MSU and MSD are on. LEV relay output shall turn on when either MSU or MSD is on.



Counting Method "00" Shaft Layout

Counting Method "01" - Pulse Counting.

Also used for short floors that requires an intermediate speed, to avoid long creep times. Long creep times can be caused on a shorter floor where the lift does not reach rated speed before receiving a slow down signal. As the lift has not reached rated speed, it will decelerate quicker and arrive at leveling speed further away from floor level, than had it been at rated speed. This results in the long creep time into the floor.

EEProm MSL setting "01"

The controller counts its position within the lift shaft using the pulse input. See also Inputs-Outputs, PULSE The number of pulses are counted from the lowest landing.

The number of pulses are converted to a HEX value and stored for each level. (for processor calculations) (The lowest level is recorded with a HEX value of 40)

Using these values in conjunction with the associated **EEprom settings Stf, Stm, Slf and Slm,** the processor makes calculations for speed selections and slowing distances.

The 0V input pulse is recommended approximately every 40mm of car travel.

No MSU or MSD inputs are required between the floors for slowing (as per setting 00).

DZ, MSU and MSD inputs are required at floor levels for accurate leveling and position count check/reset and learn floor procedures.

TSL and BSL operate as per setting 00

The shaft information at floor level must be as per the Counting Method "01" Shaft Layout drawing in that the MSD and MSU vanes must be within the door zone. See the diagram; "Counting Method "01" Shaft Layout" at the end of this section.

Note: For a learn floor (Learn Run), if the MSU and MSD vanes are not in the correct order – the position shall not be stored at those floors.

Learn Run:

To perform a learn run to store the Hex count for each floor

- Ensure BSL and TSL operate to slow lift from fast speed.
- Set MSL to "01"
- Ensure all DZ, MSU and MSD inductors/magnets are accurately placed at each floor level.
- MSU and MSD magnets between floors are not required (as per setting MSL "00")
- From the "text plus software version" display on the LCD, scroll through the available options using the ">" button until you get to the Floor Positioning display. (See Section 5, LCD Display Options). Now use the "\">" button to scroll through to Learn Floor and press [ENT]. Lift is now "out of service" OS output on.

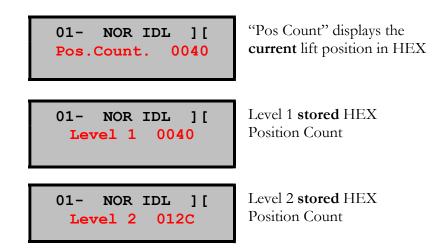


- The cycle shall first run the lift to the bottom floor (if not already there).
- The lift shall then run to the top, counting and saving the floor position data into each floor address while running up. (The position data is calculated by the processor from the DZ, MSU and MSD inputs at each floor level).



• As the lift passes floors you shall see the green LED beside the watchdog flash to confirm the saving of the floor data.

- Once the lift has reached the top floor the lift shall revert to normal operation.
- The HEX value/count of each floor can be viewed by pressing the "^" button to scroll through to the various levels



The hex count for each floor/level should be recorded in the following Pulse distance table;

Pulse distance table:

| Level | Hex Count | Diff. Hex | | | stance F1 | = oor Height in mm | |
|---------|--------------|--------------|-----------|---|-----------|--------------------------|------------|
| 12 | | | | | | | (11 to 12) |
| 11 | | | | | | | (10 to 11) |
| 10 | | > | | | | | (9 to 10) |
| 9 | | > | | | | | <u></u> |
| 8 | | > | | | | | (8 to 9) |
| 7 | | > | | | | | (7 to 8) |
| | | > | | | | | (6 to 7) |
| | | > | | | | | (5 to 6) |
| 5 | | > | | | | | (4 to 5) |
| 4 | | > | | | | | (3 to 4) |
| 3 | | | | | | | (2 to 3) |
| 2 | | > | | | | | (1 to 2) |
| 1 | | > | | | | | |
| <u></u> | TTC | CLE | CTE + CLE | 1 | CTM | CI M | CTM CIM |
| 5 | TF | SLF | STF + SLF | | STM | SLM | STM + SLM |
| | | | | | | | |

• No MSU or MSD magnets between floors when MSL = 01

Variable speed selection:

All values are referred to in HEX.

Before a run, the speed (fast, medium or slow) is selected after calculating the distance to the selected floor.

- Rated (max) speed is selected when (Stf + Slf) < the commencing floor run hex value.
- Medium speed is selected when (Stf + Slf) > the commencing floor run and (Stm + Slm) < the commencing floor run hex value.
- Slow or leveling speed (depending on DRV setting) shall be selected when (Stm + Slf) > the commencing floor run hex value.

On EEprom DRV setting 03;

- Fast speed is selected by DF and UF relay. The relay contacts are used for the max/rated speed input to the drive.
- Medium or intermediate speed is selected by SP2 relay. The relay contacts are used for the intermediate speed input to the drive.

Example:

Speed selection. Nb: HEX calculator recommended

A lift needs to travel from level 1 to level 2.

Level 2 hex count = 12C.

Level 1 hex count = 40.

Distance between level 1 and 2 is 12C - 40 = EC. (the commencing floor run hex value)

Assuming equal accel and decel rates and lift slows as soon as the rated speed is reached, the minimum distance required for a fast speed run will be 5A(Stf) + 5A(Slf) = B4

As shown in Fig 6a, B4 is less than EC, which means the processor will calculate that the full speed relay **can** be picked for a run between level 1 and 2. Ie, rated (max) speed is selected when Stf + Slf (B4) < the commencing floor run hex value (EC).

Pulses to get to Fast speed (Stf) + Pulses to slow from Fast speed (Slf) = distance required for a fast speed run.

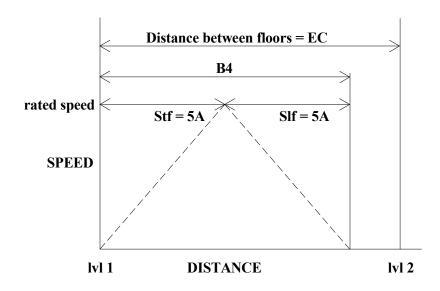


Fig 6a. (Ref. TurboCad – Pulse Graphs)

A run from level 1 to 2 will look like the following graph, Fig 6b;

As explained by Fig 6a, fast speed can be selected.

After Stf distance of 5A hex pulses lift is at full speed.

Lift stays at full speed for distance of 38 hex pulses

At a distance of Slf (5A hex pulses) from level 2, the fast speed relay is dropped to initiate the slowdown (5A + 38 + 5A = EC)

MSU, MSD and DZ inputs are then used to control the final stop.

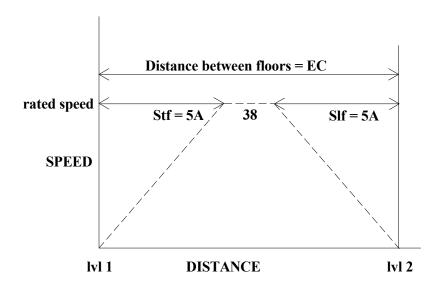


Fig 6b. (Ref. TurboCad – Pulse Graphs)

If, for example, the drive is adjusted for a quicker decel rate, you can decrease Slf. This lower value allows the lift to stay at rated speed longer (now distance of 48 hex pulses) by dropping the fast speed relay later (closer to, or 4A

hex pulses from, level 2). This will mean a faster floor to floor run than Fig 6b.

Nb: If the decel rate is made quicker and Slf is not decreased, the lift will slow down too early, which will result in long "creep time" into the floor

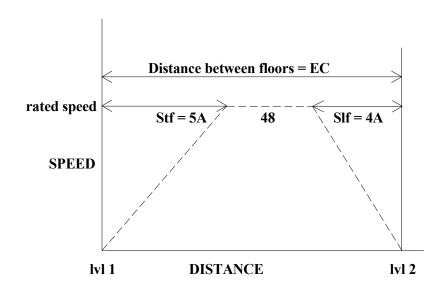


Fig 6c. (Ref. TurboCad – Pulse Graphs)

The medium or intermediate speed is used for shorter floor(s). See Fig 6d. Assume the distance between another 2 floors has a hex pulse count of **A6**.

A6 is less than B4, which is the minimum count required for a fast speed run.

Therefore a fast speed run cannot be selected (not enough distance) between these 2 floors.

The required distance for a medium speed run is now checked.

4C(Stm) + 4C(Slm) = 98.

98 is less than A6 so a medium speed run is now selected. Ie, the medium speed is selected when Stf + Slf (B4) > the commencing floor run (A6) and Stm + Slm (98) < the commencing floor run (A6).

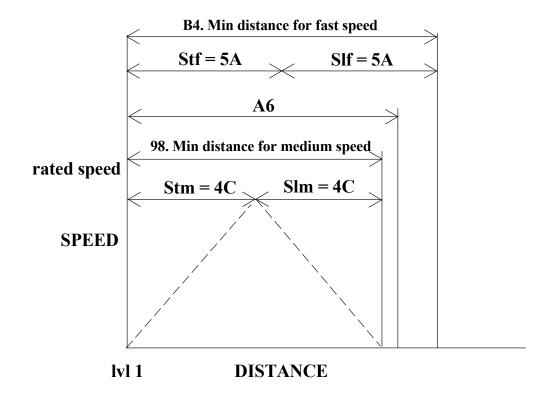
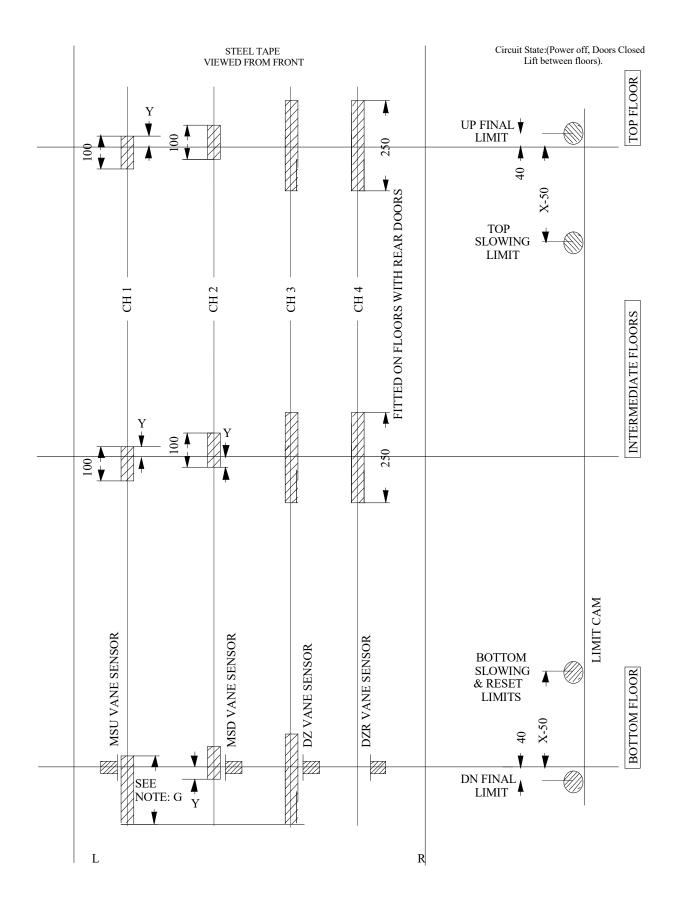


Fig 6d. (Ref. TurboCad – Pulse Graphs)

Terminal floors:

BSL and TSL drop out the fast speed relay, which overrides Slf. These limits do not affect medium speed. Depending on the medium speed, an additional limit at the top and bottom may be required to drop out the medium speed input to the drive.

If the fast speed slowing is required more than a floor from the terminal floors, additional limits (to the TSL and BSL) shall be required to drop out the fast speed input to the drive. This is because BSL & TSL must not overlap other floors. If they did, this would cause the lift to set to a terminal floor before the lift was actually there. On a correction run the lift shall perform a correction run to the lowest floor unless BSL is off. In some circumstances the lift may require a correction run just above BSL. In this situation the lift will take off on fast speed, then get its slow down very soon afterwards, resulting in a very long creep time. The XTM and RTM settings may be used to overcome this.



Counting Method "01' Shaft Layout

NPT: No Pulse Time out Mode. (MSL = 01, 02)

During an up run, if the controller loses the pulse input, the lift shall travel to the top floor and stop, then perform a correction run down to the bottom floor and display NPT on the LCD.

During a down run, if the controller loses the pulse input, the lift shall travel to the bottom floor and stop and display NPT on the LCD.

See also Inputs-Outputs, PULSE

Check by observing flashing of PULSE – LED input

NPT is a fatal error. Reset is only via a processor POR or Inspection on/off sequence.

Counting Method "02" - Pulse Counting.

Refer to the following explanation and "Counting Method 02 Shaft Layout" diagram;

If the fast speed slowdown distance for level 1 exceeds the distance from level 2 to level 1, BSL would need to be placed above level 2. This creates a problem, as the lift would reset to level 1, when on level 2.

In this case, the extra limit switch, BSL-2 must be installed and MSL set to 02.

BSL-2 is wired in series with the DF relay contact, to ensure the DF input to the drive is lost when approaching level 1 on fast speed or when a correction run is being performed.

BSL-2 limit switch should switch approx 50mm below the down fast slowdown point.

The normal BSL limit switch (wired to BSL input) is placed between levels 1 and 2 for position correction.

In this case, the lift cannot perform a fast speed (DF) run from level 2 down to level 1, so the medium or intermediate speed (SP2 relay) would be selected.

MSL = 02 ensures the loss of BSL input shall drop the SP2 intermediate speed relay. Nb: When MSL = 01 loss of BSL input does not drop SP2

BSL limit switch (wired to BSL input) should be approx 50mm below the down intermediate speed slowdown point.

BSL must remain activated all the way down to the car being on the buffer.

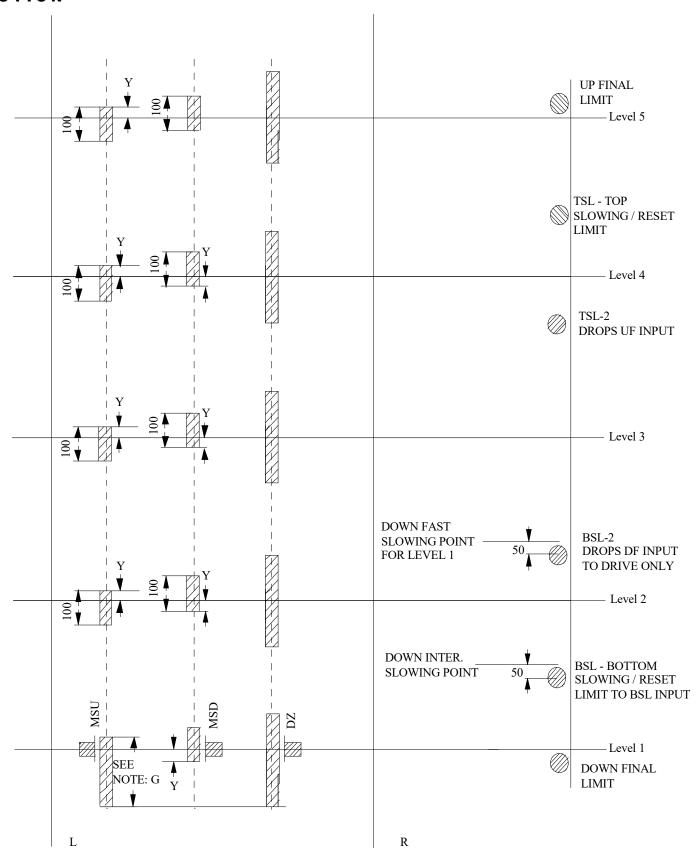
BSL-2 limit switch (wired in series with DF) must remain activated, at least, until BSL limit becomes activated.

The same applies for the TSL and TSL-2 limit switches, except in the up direction;

TSL limit switch (wired to TSL input) should be approx 50mm below the up intermediate speed slowdown point.

TSL must remain activated all the way up, to the point where the counterweight is landed.

TSL-2 limit switch (wired in series with UF) must remain activated, at least, until TSL limit becomes activated.



Counting Method "02" Shaft Layout

Section 7: Faults – Fault finding.

Upgrade Controller software.

Controller software may be required to be updated depending on the version installed and the options the lift has. While we try to make it as simple as possible for software upgrades, unfortunately some EEPROM address' may be required to be edited due to additional features being added.

It is recommended that the Service Mechanic that changes this software knows how to change EEPROM settings and has a definition list for the new version being installed.

Group/Duplex Faults

See Section 3. Group faults

Leveling inhibit. LEV

A leveling failure has been added to stop the lift from re-leveling after 3 attempts of 5 seconds. See Section 5. LCD lift status - **LEV**

Run protection timer. RPT

RPT is a fatal error and can be reset only via a processor POR or Inspection on/off sequence. See also EEprom setting RPT for more information on RPT sequence.

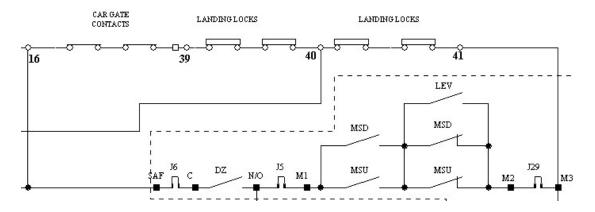
Lift won't re-level with doors open

The most common cause for this is the masking circuit.

Note: For this to operate correctly you require one of MSU or MSD inputs but not both. This shall initiate a relevel, which shall be indicated by the UP or DN and slow speed onboard relays to energize.

Also ensure lift is on operating mode normal.

We must ensure we have a circuit from terminal 16 through to M3. Check your links and status of onboard relays.



If you have the supply to M3 and onboard direction relays up you can then check the neutral side. The neutral is also switched through a "LR" or "DZ" contact onboard. This switches "N" through to M4.

On board fuse blows

There are 2 fuses mounted on the controller board.

The 2A fuse protects the 5Vdc supply to all the logic on board.

The 4A fuse protects the 24Vdc supply.

If 2A (5V) fuse blows check that the **6V Zener diode** is not short circuited. (return for repairs)

If 4A (24V) fuse blows.

- 1. Test for fault on 24Vdc circuits (inputs/outputs)
- 2. Remove all external plugs except 18Vac and 10Vac
- 3. Replace fuse. If 4A fuse still blows, check that the **30V Zener diode** is not short circuited. (return for repairs)
- 4. If fuse does not blow plug in external inputs/outputs one plug at a time and test for external fault.

Testing 24Vdc

Ensure 0V and +24V are free from other voltages. High voltages may be superimposed on 0V and +24V lines as no reference to ground exists. See Warning 1.2.14

- 1. Turn the meter to the HIGH AC voltage range.
- 2. Meter between 0V and Neutral. (Should be 0V)
- 3. Meter between 0V and L2A (if applicable). (Should be 0V)
- 4. Meter between +24V and Neutral. (Should be 0V)
- 5. Meter between 0V and +24V. (Should be 24Vdc)

If 24Vdc is low or unstable, check large capacitor C69 on PCB. This capacitor may have been hit or knocked, which can break off one of the legs soldered into the PCB. A gentle twist will reveal if one leg has broken. If so, replace the capacitor

Doors do not open

Check door disable switch DDO on PCB is off See Inputs-Outputs, DDO

Doors close on park

If the doors close when keyed to park after EDP is opened you may require a software update. Upgrade to latest Version software.

Doors don't open at terminal floors

Ensure the MSU slowing input is activated **before** the Top Slowing Limit (TSL) at the top floor Ensure the MSD slowing input is activated **before** the Bottom Slowing Limit (BSL) at the bottom floor.

Lift gets out of step

If the lift gets out of step check the following.

- 1.MSU and MSD magnets must be within DZ (DoorZone) at floor level.
- 2. If lift resets incorrectly at top floor check TOP EEprom setting.

Lift does not answer car calls

Check CMF/CMR setting.

Lift does not answer hall calls

Check UMF/UMR, DMF/DMR setting.

Lift misses hall calls

If the lift misses only some hall calls but answers car calls whilst on normal operation

- 1. Ensure SIS unit is mounted firmly.
- 2. Some magnets may have dead spots. Change faulty magnets.
- 3. Ensure software is latest Version.
- 4. On terminal floors ensure that MSU/MSD initiates slowing before TSL/BSL respectively.

Re-leveling won't operate

Check RLV setting.

Red3 LED is not blinking

The microprocessor has locked up (possibility caused by electrical noise interference, power failure). Reset via a processor power on reset (POR);

- Turn the power supply off
- Wait for 10s
- Turn the power supply back on
- Observe LEDs status.

Under normal operation;

- The red Red3 LED blinks to confirm that the microprocessor is running.
- The yellow Yel3 LED comes on to confirm outputs are enabled.
- The green Grn3 LED comes on during power up and turns off during normal operation. It will also flash once when a new value has been written in to EEPROM..

When re-powering; ensure the lift is off for 10 seconds before turning back on.

On power up, a delay of approximately 2 seconds is given on start up to ensure voltages are stable prior to reading and writing outputs.

Processor errors/Lockup:

Ensure 0V and 10V AC supply present at board terminal

Try new microprocessor IC.

35V 470uF capacitor damaged.

Crystal damaged.

Lockup may be due to spike/noise. All relays, valves, brakes, door motors etc must be suppressed with an appropriate filter or surge absorber unit to prevent voltage spikes and back emf/noise.

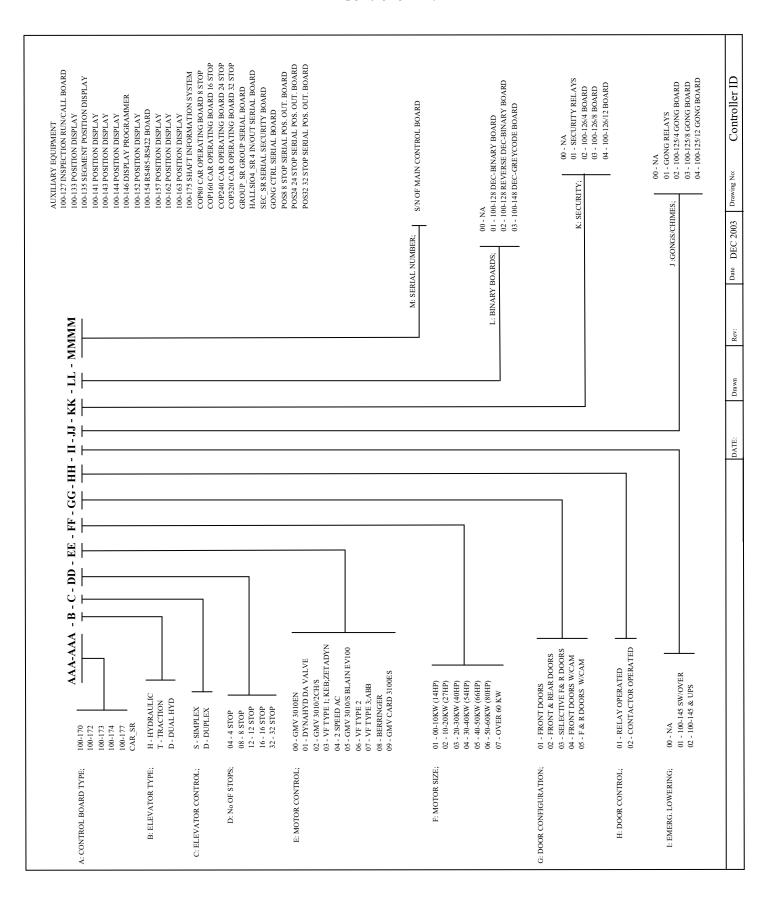


Section 8. Upgrades, Changes & Technical Information

Upgrades, changes and modifications

When contacting us please have the board's part number (printed in white on PCB), software version and software build date (see Section 5).

Controller ID.



Terminal Screw Torque Settings.

TIGHTENING TORQUES FOR 3 POLE CONTACTORS

| TYPE | CONTACTOR TERMINAL | TORQUE | TORQUE |
|---------|--------------------|--------|----------|
| | SCREW SIZE | (Nm) | (Ft-lbs) |
| GMC-9 | M4 | 2.3 | 1.7 |
| GMC-12 | M4 | 2.3 | 1.7 |
| GMC-18 | M4 | 4.0 | 3.0 |
| GMC-22 | M4 | 4.0 | 3.0 |
| GMC-32 | M5 | 4.0 | 3.0 |
| GMC-40 | M5 | 4.0 | 3.0 |
| GMC-50 | M6 | 5.0 | 3.7 |
| GMC-65 | M8 | 5.0 | 3.7 |
| GMC-75 | M8 | 5.0 | 3.7 |
| GMC-85 | M8 | 5.0 | 3.7 |
| GMC-100 | M8 | 9.0 | 6.6 |

TIGHTENING TORQUES FOR THERMAL OVERLOADS

| TYPE | TERMINAL SCREW SIZE | TORQUE | TORQUE |
|-----------------|---------------------|--------|----------|
| | | (Nm) | (Ft-lbs) |
| GTK-22 | M4 | 2.3 | 1.7 |
| GTK-40 | M4 | 4.0 | 3.0 |
| GTK-85 (28-40A) | M6-M8 | 5.1 | 3.8 |

TIGHTENING TORQUES FOR MODULAR SCREW TERMINALS

| TYPE | TERMINAL SCREW SIZE | TORQUE | TORQUE |
|--------|---------------------|------------|-------------|
| | | (Nm) | (Ft-lbs) |
| 2.5mm | M2.5 | 0.4 - 0.6 | 0.30 - 0.44 |
| 4.0mm | M3 | 0.5 - 0.7 | 0.37 - 0.52 |
| 10.0mm | M5 | 2.0 - 2.5 | 1.48 - 1.84 |
| 16.0mm | M6 | 2.5 - 3.0 | 1.84 - 2.21 |
| 35.0mm | M8 | 6.0 - 10.0 | 4.00 - 7.38 |
| 75.0mm | M8 | 6.0 - 10.0 | 4.00 - 7.38 |

Operation Guide

© Electronic Circuit Designs Pty. Ltd.
Factory 11/30 Perry Street • Matraville • NSW • Australia • 2036
Phone 61 2 9316 6909 • Fax 61 2 9316 6797
Email sales@ecd.com.au Web www.ecd.com.au